

MODEL 1100 WOOD FINISHINGPresent Finishing Process

405 Spot stain, fill, pad, wipe and brush.  
415 Transfer from conveyor to boxes.  
425 Clean Grip Cap and Butt Plate Spacers.  
435 Pad RK-W into wood and scuff sand.

Improved Finishing Process

405 Spot stain, fill, pad, wipe and brush.  
415 Transfer from conveyor to boxes.  
425 Clean Grip Cap and Butt Plate Spacers.  
435 Pad RK-W into wood and scuff sand.

NOTE: Above procedure same as present process.

440 Flow coat.  
450 Machine spray - 1st coat - RK-W.  
465 Level sand.  
485 Custom checkering.  
495 Stain checkering - touch-up.  
500 Flow coat.  
510 Machine spray - 2nd coat - RK-W.  
515 Inspect.

436 Flow coat.  
437 Machine spray - 1st coat - RK-W.  
441 Scuff sand.  
442 Flow coat.  
443 Machine spray - 2nd coat - RK-W.  
451 Scuff sand.  
452 Flow coat.  
453 Machine spray - 3rd coat - RK-W.  
466 Level sand  
468 Cut down buff.  
470 Color buff.  
485 Custom checker.  
493 Clean checkering.  
496 Stain checkering, oil and inspect.