SHOTGUNS - contd.

Export

Export had requested that the Ilion plant add a Barrel orifice device to Model 1100 shotguns. This device is required for satisfactory function with foreign ammunition. The cost of removing guns from the warehouse and adding the screw would be \$.70 each. No testing was proposed; however, instruction information on the adjustment of the screw would be provided with the instruction folder.

Opinions were expressed that some method of setting the screw to assure functioning with foreign ammunition was necessary.

Committee Action:

R & D and the Ilion plant are to devise a test for the Barrel with the adjusting screw to simulate firing with foreign ammunition. Costs are to be developed for a tested action.

Note: Following the meeting, Marketing made a review with Export Sales, Dive to the many variations in foreign ammunition, Export Sales requested that the Ilion plant set the screw to operate with Remington ammunition. Each foreign distributor would adjust the screw for ammunition used in that area. Each distributor would also attach a tag to each gun advising the customer how to make further adjustments if required. Managemet approved this program. The Ilion plant is to set up to include the screw in all Model 1100, 12 gauge export shotguns except orders for overseas shipments to United States Government Exchanges and United States Service Men's Rod and Gun Clubs. Gun shipments in 1967 are to include the Barrel orifice device.