## RIM FIRE RIFLES - contd.

MODEL 580 SINGLE SHOT, 581 BOX \& 582 TUBULAR
BOLT ACTION RIM FIRE RIFLES: MODEL 590 SINGLE
SHOT, 591 BOX, 592 MAGAZINE, SEM REMINGTON
MAGNUM RIFLES; MODEL 788 CENTER FIRE RIFLE

## Model 580 Single Shot Rim Fire Rifle

Rifle assembly has started. Approximately two hundred (200) rifles should be produced to warehouse in September.

Model 581 Magazine Box Rim Fire Rifle
Pilot operations on manufactured parts are progressing, All purchase blanks should be available the first part of ofterpar. Pilot rifle assembly is scheduled for October. , mp

Model 582 Tubular Rim Fire Rifle
( Revisions to the feeding mechamismure weasand. It his now indicated that pilot rifles should be assembledthe latter part of september.

Pilot operations havestartedfon the major manufactured components. Pumped blank planned to pi 1 tot assemble actions in November.

Amiknitlon to test rifles would be required the first part of November. There are problems in the development of the 5 mm fifmutition and obtaining equipment for production. The Ilion plant is to complete pilot operations as scheduled to provide Pilot rifles for testing. The introduction of 5 mm caliber rifles is now planned for January 1968.

Model 783, 222 Cal. Center Fire Rifle
The schedule is to pilot assemble 222 caliber rifles the first part of October. There have been problems in producing a

