

RIM FIRE RIFLES - contd.Model 788, 222 Cal. Center Fire Rifle - contd.

satisfactory Receiver blank on the Torrington swage machine. It is believed that when new swaging mandrels are available the latter part of September, a sustained production run can be made.

Model 788, 22-250, 30-30 and 44 Mg. Calibers

Pilot operations are being set up as equipment and tooling is available.

General

The delivery of the Stock inletting machine has been delayed from September to November for tryout at the vendor's plant. Ilion had procured inletted blanks for the initial quantities of rim fire and Model 788, 222 and 22-250 caliber Stocks. As a result, initial rifle assembly can be maintained. If the vendor meets the November date, other schedules should be met.

Models 510, 511, 512 Bolt Action Rim Fire Rifles

The Models 510, 511 and 512 are being discontinued in 1966. Due to the number of years these models have been in production, recommendation was made that Ilion provide spare parts for a ten year period.

Canadian manufacture of rim fire rifles has imposed a 22% tariff on imports. As a result, Remington Arms of Canada, Ltd. is proposing the manufacture of a rolling block design rim fire rifle. In addition, if sufficient equipment can be released by Ilion, the manufacture of the Models 510, 511 and 512 should be considered for Canada. The release of equipment by Ilion depends on the schedules for the replacement of Models 513 Target and 521 Target rifles. Replacements are scheduled for 1968 or 1969.