#### RIM FIRE RIFLES - contd.

# Models 510, 511, 512 Bolt Action Rim Fire Rifles - contd.

#### Committee Action:

A study is to be made of the Ilion equipment that could be transferred to Camada.

### METAL FINISHES

The receipt of the equipment for finishing Model 870 and 1100 Barrels and Receivers was delayed. The equipment was received September 12. Installation should be completed and limited production started in October.

As soon as pilot operations are set up, Marketing is to set the finish standards.

The draft of the Part II of the project has been revised and will be held until satisfactory pilot operation has been accomplished. It is believed the project can be submitted to the Board in December.

The vendor for the ultrasonic cleaning equipment to reduce bleedout of component joints and powder metal parts did not ship as
scheduled. The latest promise is shipment September 15. All
preliminary work has been done so the unit can be installed as
soon as received.

## WOOD

# Blanks

As previously reported, the Ilion plant purchased a pilot quantity of pecan Stock blanks which have now been processed as Model 514 Stocks. The scrap loss was greater than either walnut or birch. The Methods & Standards calculation of the factory costs for the Model 514 of walnut, birch and pecan are as follows:

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