

METAL FINISHES - contd.

The ultrasonic cleaning equipment to reduce bleedout of component joints and powder metal components is in operation.

WOODBlanks

Sample Model 514 Stocks with mahogany wood walnut finish were presented at the Operations Committee meeting.

Based on the processing of one hundred (100) mahogany blanks, the comparative costs are as follows:

<u>Model 514</u>	<u>Factory Cost</u>	<u>Scrap</u>
Walnut	\$ 4.89	19%
Birch	\$ 4.68	13%
Mahogany	\$ 4.51	15%

Committee Action:

The Committee approved the use of mahogany for Model 514 rifle. Production should be limited to one type of wood as a mixture of the previously approved birch and mahogany is not desirable.

A sample Model 514 rifle and a request for production and invoiced shipments is to be submitted for Management approval.