

RIM FIRE RIFLES - contd.Model 581 Magazine Box Bolt Action Rifle - contd.

The sample rifle was presented for appearance review by the Committee. A satisfactory R & D pilot test is required before invoice shipment can be requested.

R & D stated that rifles that passed plant testing except for malfunctions due to the Magazine Box could be corrected in the field by inserting the new Magazine Box when available. Marketing requested the plant to ship sample Model 581 box magazine rifles with the present Magazine Box. All boxes are to have special marking. The field representatives would be notified the samples are for use with long rifle cartridges only. When available, replacement Magazine Boxes would be furnished and the initial boxes returned to Ilion.

Model 582 Tubular Bolt Action Rim Fire Rifle

Three hundred and seventy (370) rifles have been produced to the warehouse.

R & D pilot testing to date has been satisfactory. The production sample rifle was presented at the meeting.

Model 590-591-592, 5mm Cal. Bolt Action Rifles

Some pilot components have been completed. It is indicated pilot Model 590 single shot rifles can be assembled in January.

Receipt of formed blanks and revisions to plastic dies will determine the assembly of the box magazine and tubular pilot rifles.

Model 788 Center Fire Bolt Action Rifles

222 Caliber - Problems of swaging the Receiver blank were not resolved until November. Although three (3) extra operations are required, a method of producing blanks has been established.