

RIM FIRE RIFLES - contd.

MODEL 580 SINGLE SHOT, 581 BOX &
582 TUBULAR RIM FIRE RIFLES
MODEL 590 SINGLE SHOT, 591 BOX &
592 TUBULAR 5MM CALIBER RIFLES
MODEL 788 CENTER FIRE RIFLE - contd.

*Production was limited to field representative samples for which replacement Magazine Boxes will be furnished when available.

Rifle assembly will be limited to the pilot Stocks inletted by Bishop until the Richardson machines are in production. The present schedule is for the machine to start operation at the vendor's plant the week of January 16. Stock blanks to make initial production runs are at the vendor's plant. The schedule is to have the initial quantity of inletted rim fire Stocks January 24. It is planned to produce sufficient Stocks at the vendor's plant to cover production through March. The machines would then be moved to Ilion.

Model 581 Magazine Box Rim Fire Rifle

The Magazine molding dies are being altered. The changes are being made to handle "shorts."

Using N/C machines, R & D is providing one thousand (1000) Magazine Guide blanks. The revised powder metal tooling should be ready for tryout the week of January 16.

Model 590-591-592, 5mm Cal. Bolt Action Rifles

Pilot assembly of approximately twenty (20) Model 590 single shot rifles is scheduled for January.

It is believed that Model 591 Magazine Box and 592 Tubular Magazine pilot rifles can be assembled in March.