

SHOTGUNS - contd.Receiver

It is desirable to improve the appearance of the Model 870 Receiver by fastening the Ejector by some other method than rivets.

Committee Action:

R & D is to determine if welding the Ejector in the Receiver is practical and will produce a uniform surface finish.

MODEL 870, 28-410 GAUGEMODEL 1100, 20-28-410 GAUGE

R & D is making prototype guns which should be completed in April.

What models the project would cover was discussed. The original plan was to submit the project for the Model 870 and 1100, 28 and 410 gauge guns. If the economics are acceptable, a project could be written. It is possible that the forecast added volume of the Model 1100, 20 gauge gun may be required for an acceptable return on expenditures.

Preliminary economics for the 28 and 410 gauge guns should be completed the first part of March. It is indicated that the earliest a project can be submitted will be in the second quarter of 1967.

Opinions varied as to the extent and intention of the use of N/C machines for gun production, model work and as equipment to produce gun components in the future. As now estimated, the use of N/C machines for the 28 and 410 gauge guns is limited to completing a Breech Bolt screw machine blank, a number of the Receiver operations and for the Model 1100, the Action Bar Sleeve.