

RIM FIRE RIFLES - contd.

MODEL 580 SINGLE SHOT, 581 BOX &
582 TUBULAR RIM FIRE RIFLES
MODEL 590 SINGLE SHOT, 591 BOX &
592 TUBULAR 5MM CALIBER RIFLES
MODEL 788 CENTER FIRE RIFLE - contd.

Model 788 Bolt Action Center Fire Rifle222 & 22-250 Calibers

Production of rifles continues. The tooling to shift the ejection port in the Receiver downward 7° should be completed by the end of April. Three (3) gage and two (2) fixture changes are required.

30-30 Caliber & 44 Magnum Caliber

Since no rifles had been produced to the warehouse, production was stopped to make the 7° shift in the Receiver ejection port and deepened the cut to improve port loading. The changes are more extensive for 30-30 and 44 calibers. Revisions to two operations on the Bolt Head, and one each on the Bolt Body, Receiver, Barrel and Receiver Assembly and Ejector are required. Tool design, tooling revisions and machine changes are being expedited.

Every effort is being made so that rifle assembly can start in May.

Stocks

The Richardson machine for the Stock was received in Ilion April 12. The schedule is to be in production the first week of May.

Safety Marking

Tooling is being designed for marking the "S & F" on Model 788 center fire Receivers. It is indicated the equipment should be completed in June.