

WOOD - contd.Finishes - contd.

The second is duPont nitrous cellulose (present lacquer) with a new wood filler. The filler supplied produced a darker finish than desired which should be corrected when a new sample is received. The weatherability results were very close to the Benjamin Moore product.

The third was an evaluation of a duPont urea finish using the present filler. This program is being dropped.

When experimental work is completed, a comparison of the Benjamin Moore and duPont products will be made. Since costs are approximately equal, it is probable the decision will be to use the duPont product. 83

The hand buffing process for Model 1100 Stocks and Fore Ends has been stopped. All Model 1100 Stocks and Fore Ends are now being processed through the Harper machine. In addition, the Harper machine is being used for Model 870 Fore Ends and repairs. Additional RK-W Stocks and Fore Ends will be scheduled on the Harper machine as the processes are developed.

DEVELOPMENT SCHEDULE

The draft of the Arms Development Schedule submitted to Operations Committee members March 6, 1967 is to be revised to reflect the program as covered at the April Operations Committee meeting and submitted to Management for approval.

The meeting adjourned at 1:10 p.m. The next meeting is scheduled to be at Ilion Thursday, May 25, 1967 at 10:00 a.m.

VGD:I

Exhibits I - XII attached.