

SHOTGUNS - contd.MODEL 11-48 AUTOLOADING SHOTGUN - contd.

The 28 and 410 gauge project is based on closeout of the Model 11-48. Machinery and tooling which are planned for conversion would have to be replaced if the Model 11-48, 12 and 20 gauge are to be retained for sale under a brand name. Economics were developed on twelve thousand (12,000) per year sales as shown as Exhibit 2. The calculations are on replacement of equipment estimated for 28 and 410 gauge use.

The presentation of this program to Management will be delayed until the new gun program has been approved and firm schedules established. The plant was requested to determine delivery schedules on the required machinery.

MODEL 1100 AUTOLOADING SHOTGUNFore End

Adequate bonding of the fiberglass reinforcement to the Fore End appears favorable. Fixture changes are being made to the equipment. There is a probability that additional adhesive material will be required for adequate bonding.

Cutting the rear end using a table saw eliminated the tearing of the fiberglass from the wood on an experimental lot of thirty (30) Fore Ends. A temporary wood fixture was used. A production fixture will now be built. A sample machined part was shown to the Committee.

Development work has delayed this program. It is now believed that production of the one thousand (1000) Fore Ends with the fiberglass liner can start the latter part of June.

Marketing requested that as far as possible, Fore Ends with the fiberglass reinforcement be used on skeet and trap grade guns.