

CENTER FIRE RIFLES - contd.MODEL 788 CENTER FIRE BOLT ACTION RIFLE - contd.

The design of tooling for the addition of the 308, 6mm and 243 calibers has been completed. Tooling should be available to start pilot operations in February 1968.

For the left hand Model 788, 30-30 and 308 calibers and Model 581 Magazine Box rim fire rifles, tool design is approximately 15% completed. Training of process engineers and tool designers for the processing, type of fixturing and gaging for the N/C machine has been necessary. This preliminary work has been completed and tooling design is under way.

Orders have been placed for the N/C and the Tri-Ordinate machines which are also used for the rim fire target rifles.

R & D plans to release the model drawings for the left hand Model 591, 5mm Magazine Box rifle in December.

POSITION STOCK TARGET RIFLES

Meetings to date have failed to resolve rifle specifications for the 22 caliber rim fire International Match rifle. Excerpts from the R & D reports were covered by Marketing and indicate shooters are using only the Remington actions in combination with Fire Control, Barrel and Stock replacements. The International Shooting Union has postponed action until the Mexico shoot. Apparently any changes will not take effect until 1972.

R & D is resuming development on the International Match Rifle. Prototypes are to be reviewed with Marketing as soon as possible.

RIM FIRE RIFLESMODEL 581, 22 CAL. BOLT ACTION RIFLE

R & D reported that the design for the Model 581 ten (10) shot Magazine Box is complete. Work has been held as space is not available in R & D for the installation of a three-ounce molding press needed.