

RIM FIRE RIFLES - contd.MODEL 581, 22 CAL. BOLT ACTION RIFLE - contd.

The recommendation was made that R & D determine if equipment at Bridgeport or duPont could be used for the development program.

Marketing indicated a demand for the ten (10) shot Magazine Box in this model. The addition of a ten (10) shot Magazine Box for the Model 591 is planned at a later date.

Committee Action:

Steps are to be taken to provide a ten (10) shot Magazine Box for the Model 581.

MODEL 590-591-592, 5mm CAL. RIM FIRE RIFLES

Production was held for adding the Grip Cap and comb cut to the Stock. In addition, the heat treatment of the Barrel and changes to the Receiver and Bolt Assembly to improve ejection have delayed assembly.

The Grip Cap dies were received November 16. Rifle assembly started November 20. A sample Model 591 rifle was shown to the Committee.

The schedule is to assemble an initial quantity of each model in November. R & D will then select ten (10) of each model for pilot testing.

MODEL 540X & 541X RIM FIRE TARGET RIFLES

R & D has released all model drawings except for the Stocks and for the Model 540X, the adjustable Butt Pad parts.

Comments on the processing and tool design under the Model 788 left hand regarding N/C tooling also apply to the target rifles. Tool design for released components is approximately 40% complete.

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