

RIM FIRE RIFLES - contd.MODEL 590-591-592, 5mm CAL. RIM FIRE RIFLES - contd.

The discussion brought out that with the proposed changes, the Model 590 series rifles would meet all strength and safety requirements for the new cartridge. As soon as R & D releases the design changes, the plant is to produce pilot quantities of Model 590 Single Shot, Model 591 Magazine Box and Model 592 Tubular Magazine rifles.

Committee Action:

Management is to review the rifle and ammunition program on the basis that strength and safety of the revised rifles will be satisfactory. The present program is to delay announcement of the rifle and ammunition until May 1968.

MODEL 540X & 541X RIM FIRE TARGET RIFLES

R & D and Marketing are to resolve the proposed Stock configuration and Butt Pads for the Model 540X and Stock for the Model 541X. R & D is then to release model drawings to the plant.

Production reported tool design for released parts is approximately 80% complete. Tooling should be available to start pilot operations on some metal components in February as scheduled.

TRAPS

R & D reported an agreement had been reached with the American Brake Company to obtain material which can be formed as a brake for the trap in place of asbestos. Forming tooling will cost approximately \$4500. Development tests indicate an improvement from 7,000 to 50,000 functions before failure with the proposed material.