

CENTER FIRE RIFLESMODEL 788 CENTER FIRE RIFLES

Production reported that pilot operations have started on 243 caliber Barrels, Firing Pins and Bolt Assemblies. Receiver and Stock operations are scheduled for April. The control in meeting the proposed June warehouse production will be the Magazine Assembly. As a result of tryout of sample parts, changes to the Magazine dies and new Magazine Followers and Springs are required. Drawings have been sent the vendors. New delivery dates will have to be established.

Pilot 6mm Barrels are progressing and the 308 caliber startup is scheduled for April. Some of the parts are common for the three calibers. Changes to the 6mm Magazine Box will also be required. Pilot work should be completed as scheduled.

Marketing recommended the substitution of the 6mm for the 30-30 caliber in the Model 788 left hand version. 83

Production reported that tool design for the left hand Models 788, 6mm and 308 caliber and Models 581-591 should be completed in April. The schedule to assemble rifles the latter part of 1968 should be met.

Committee Action:

The substitution of the 6mm for the 30-30 caliber in the left hand version was approved.

MODEL 700 CENTER FIRE RIFLEExport

Export Sales received approval to ship the present design Model 700 center fire rifles to Australia. The sample Model 700 rifle with shrouded Bolt was submitted to the Commonwealth Police Office in Melbourne for a safety check.