

July 5, 1968

TO: Operations Committee  
FROM: Ilion Research Division

Bench Rest Bullets

The manufacture of Bench Rest Bullets for use in M/40XB Centerfire Rifles and other rifles of this type has been proposed.

Since the introduction of the highly accurate M/40XB centerfire rifle, difficulty in obtaining adequate bullets for testing has been a most prevalent problem. In order to produce the most accurate rifle, it has been necessary to test with the most accurate bullets. Since in many instances this required the use of competitors' products, a situation has existed which needs correction.

The Custom Shop proposes to manufacture for sale a line of bullets, limited to the accuracy calibers, adequate for bench rest shooting. Although the economics are good, the initial volume is small. However, the main objective is to enhance Remington's name in the accuracy field.

Most of the equipment is presently available. Additional expenditures, for a blanking and cupping press and accessories, will amount to \$13,500 during the first year, with additional expenditures to increase volume as needed.

Exhibit 3