

FIREARMSSHOTGUNSSHORT STOCK PRESS FORMING - MODEL 870

Production reported that additional equipment to increase the capacity of the press forming should be completed in January 1969. Approximately ninety-five hundred (9500) press formed Stocks have been produced to date and are being used for regular gun shipments.

A recommended repair finish is included in the instruction folder. While this does not enable the customer to make a complete match, the repair seems adequate. Vendors have been unable to recommend a better method.

The extension of the press form program to other short Stocks and Fore Ends was discussed. ERD has a development program for Fore Ends. The extension of the short Stock program would be handled by the Plant. Marketing would like matching Stocks and Fore Ends as soon as possible.

Committee Action:

The extension of the short Stock press form program would not interfere with the ERD Fore End program. The Plant was requested to prepare a program of extending press forming to other model short Stocks.

MODEL 870 SHELL LATCH AND  
MODEL 1100 FEED LATCH

Model 870, 12 gauge guns now being produced have the new Shell Latch designed to overcome the occasional problem of shells feeding back of the Carrier. The next change will be to the Model 1100, 12 gauge in December 1968. The schedules shown in the September 1968 minutes should be met.

New latches are to be used for part sales as soon as available.