

FIREARMSSHOTGUNSWOOD PRESS FORMING

The dies for the additional capacity equipment should be completed by December 20. This will permit tryout of the machine. Production is scheduled to start in January.

Production reported approximately thirteen thousand two hundred (13,200) press formed Stocks have been produced to date.

The estimated costs to extend the press form to the Model 1100, 12, 16 and 20 gauge should be completed December 16. Methods & Standards is working on the economics. As previously indicated, a project should be submitted for General Management approval in January 1969. 83

For the Model 870, 12, 16 and 20 gauge Fore End press forming development, a design concept of a system to simultaneously checker and press form in one operation has been developed and is still being reviewed, analyzed and refined for its adequacy. With continuing progress this design could be firmed up in another month.

In the design of the Model 870, Marketing requested that the center webbing be removed. For current manufacture, an operation has been revised to mill a slot in the web section.

MODEL 870 SHELL LATCH AND
MODEL 1100 FEED LATCH

As reported at the November meeting, the use of the revised Model 1100, 12 gauge Feed Latch designed to overcome the occasional problem of shells feeding back of the Carrier will be in guns assembled the latter part of December.

The next change is to the Model 1100, 20 gauge which should be January 1969.