

RIM FIRE RIFLES - contd.MODEL 591-592, 5MM CAL. RIM FIRE RIFLES - contd.

Production reported that pilot operations have started on Receivers, Barrels and Firing Pins for the Model 591. As tooling and blanks are available, other components will be processed. The Magazine dies should be ready for tryout the first part of January. It is expected that pilot Model 591 rifles can be assembled in February as scheduled.

MODEL 540X (COMMERCIAL) AND MODEL 541X (MILITARY)
RIM FIRE TARGET RIFLES

The accuracy produced by the second pilot production lot of Barrels was not satisfactory. Leading is required to bring the rifles within specifications. While dimensions were within model drawing tolerances, the smoothness of the bore has to be improved. This is being done on the present production Barrels by adding a ream operation ahead of swaging. 83

As a result of the Barrel problems and delays experienced in producing the Model 540X Stock, rifle assembly has been held up until the week of December 16. R & D is considering need for hardening of the breech end of the Barrel and if required could further affect the schedule.

Model 541x (Military) sample rifles and 540X (Commercial) should be available for Military Sales review with government sources in January.

Committee Action:

Sample rifles supplied to Military Sales for review with government sources are to have the latest process reamed Barrels.

TRAPSMODEL 100T AND 200S TRAPS

Production reported that the initial shipment of the new Snubber Assemblies (brake) was received and will be used for new traps and for part sales.