

RIM FIRE RIFLES - contd.MODEL 591-592, 5MM CAL. RIM FIRE RIFLES

R & D reported misfire difficulties in the test of the latest larger head cartridges have been traced to the rifles. Efforts are being directed at correcting this problem. Most of the difficulty is caused by misplaced and oversize (area) Firing Pin blows.

All parts for the assembly of fifty (50) Model 591 Clip Magazine pilot rifles have been completed except the Ejector and Magazine Assembly. A punch was broken in the initial tryout of the powder metal dies for the Ejector. Shipment of the replacement is promised February 17. The vendor expects to ship the Magazine molding dies February 14.

It is now indicated that pilot Model 591 rifles can be assembled by the first part of March. If the pilot testing is satisfactory, production could start in July.

At the January meeting, it was indicated that pilot Model 592 Tubular Magazine rifles could be assembled in May. The delivery dates for the formed Cartridge Feed Insert and Outer Magazine Tube will delay pilot assembly at least until June. Only limited quantities of the major blanks are being purchased to prove the design.

TRAPS

R & D reported that all traps which have been proposed for study are on order. Marketing will provide assistance in obtaining a Model 39 or 41 Leggett trap.

TARGET TELESCOPES

The latest request to furnish rifles and scopes to more writers than originally planned will delay all shipments until the middle of April.

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