

CENTER FIRE RIFLES - contd.MODEL 742-760 IMPROVED VERSION
CENTER FIRE RIFLE

R & D reported that a prototype of the proposed Model 742 rifle which is being strengthened to handle 7mm magnum cartridge should be in test by the end of June. There will be no significant appearance change; however, a number of the components will be revised.

Part of the model drawings have been given P E & C to develop processes, tooling and equipment costs.

MODEL 700 BOLT ACTION CENTER FIRE RIFLECaliber 25'06

The estimated project costs and economics to add the 25'06 caliber to the Model 700 Bolt Action Center Fire Rifle, Regular and BDL grades, is shown as Exhibit 4.

A meeting was held June 12, 1969 and a program was developed for the addition of this new caliber in the Model 40XB Center Fire Rifle January 1, 1970 to be followed by the availability of ammunition and Model 700 rifles by mid-year 1970. (Minutes of June 12, 1969 meeting attached as Exhibit 5.)

Committee Action:

The Committee approved the proposed program and recommends General Management authorization to release to production. This decision is to provide the Plant time to procure the required tooling.

Caliber 17/223

Experimental work to produce stainless steel or regular steel test Barrels for Bridgeport which have the large diameter has not been successful. It is indicated that a stainless steel 17/223 caliber blank in the regular Barrel dimensions can be produced on the GFM machine.