

RIM FIRE RIFLESRIM FIRE TARGET RIFLE

The development program for Remington small bore match rifles is as covered by the F. E. Morgan letter May 27, 1969 (Exhibit 6). R & D reported difficulty in selecting Model 40XB actions for Fort Benning. A matching of the rifles and ammunition is required. R & D is handling with Bridgeport.

To reduce the variables in testing Model 540X and 40XB rifles and ammunition, Ilion R & D has completed a portable accuracy device. This is part of the coordination program.

MODEL 591-592, 5MM RIM FIRE RIFLES

To date, no reports on the field testing of the Model 591, 5mm Clip Magazine rifles have been received.

Production reported that pilot operations are continuing on components for the Model 592 Tubular Magazine rifle. Some delays have been experienced due to tool revisions required for the Barrel and late delivery of cutters for the Inner Magazine Tube. Samples of the formed Cartridge Feed Insert should be shipped June 26.

At the May meeting, Production was requested to hold commitments for production quantities of components. The future program was reviewed and the production of 5mm caliber rifles and ammunition as scheduled was approved.

NYLON 77 RIM FIRE CLIP MAGAZINE RIFLE

R & D expects to review a prototype Nylon 77 rifle with the proposed Magazine Release Latch with Marketing by the end of June. The new latch will also require changes to the Trigger Guard and Stock. Fabrication of these dies has been held.

Orders are being placed for equipment and tooling for released components.

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