

SHOTGUNS - contd.MODEL 870, 28-410 GAUGEMODEL 1100, 28-410 GAUGE - contd.

It is believed that the fail to chamber is the malfunction Remington classifies as "Hard under Extractor". The cause could be either an oversize rim or large front end of the shell. The swell in the fired case might be due to gas leaks through the base wad. R & D is to test additional Federal ammunition and then make further contacts with Federal.

It was reported that some gunsmiths are converting 3" chamber Barrels to use 2½" shells. This is being done by opening up the orifice hole. The life of the gun could be reduced if the hole is too large. R & D has therefore, where requested, been informing gunsmiths the dimensions to be used.

The Plant reported the following production to warehouse figures:

Model 870	410 gauge field grade	2675
	28 gauge field grade	1134
	Matched Pairs	992
Model 1100	410 gauge field grade	1658
	28 gauge field grade	739
	Matched Pairs	614

Production indicated that the lightweight guns including Matched Pairs scheduled for 1969 should be produced to the warehouse by December 19, 1969. This will include more Matched Pairs than had originally been scheduled.

The problems of matching guns have resulted in increased costs and delays in producing to the warehouse. In the discussion, the opinion was expressed that all orders taken by dealers for Matched Pair guns should be filled. Marketing is to review. It has been proposed to drop the Matched Pair offering in the 1970 catalog and singly list skeet guns. The Plant was also requested to determine costs to produce Matched Pairs and evaluate the effect on schedules. Marketing can then recommend the program for 1970.