

RIM FIRE RIFLES - contd.NYLON 77 RIM FIRE CLIP MAGAZINE RIFLE - contd.

been completed. Drawings have been transmitted to the Plant. New molding dies will be required for the Magazine and revisions to the Magazine Follower die. The 10-shot Magazine Box is cataloged as an accessory.

Production reported there have been delays in completing the Nylon 77 Stock and Butt Plate molding dies. The vendor required the Nylon 66 dies and these were shipped September 15. It is expected that all molding dies should be received for initial tryout by the first part of October.

The formed blank for the Magazine Latch Assembly required new dies. The vendor expects to furnish samples by the end of October.

The welding machine for the Bolt Assembly is also promised in October.

It is expected that pilot Nylon 77 Clip Magazine rifles can be assembled in November.

MODEL 541S RIM FIRE CLIP  
MAGAZINE SPORTER RIFLE  
(Introduction 1971)

R & D reported that two (2) prototypes of the Sporter Rifle should be completed for review with Marketing in October.

TARGET TELESCOPES

R & D reported that relatively few Scope Mounts have been received from the vendor. Remington is providing tooling at an estimated cost of four thousand eight hundred dollars (\$4800) to manufacture Scope Mounts at Ilion. The cost of the Mounts and Blocks is estimated at \$11.50. The purchase price is \$17.87 each. Production should start in October.

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