

FIREARMSSHOTGUNSWOOD PRESS FORMING

Production reported that one set of stainless steel castings was received for the master Model 1100, 12-16-20 gauge die. Machining on the die has started. The second casting for the master die and castings for the profile die are promised in October. Construction of the master presses is progressing. Orders have been placed for the parts required for the profile presses and the Remington machine to butt mill the end of the Stock. The design of equipment to size the Butt Plate and the Grip Cap remains to be completed. Work on the area preparation and auxiliary equipment has started.

The Committee reviewed a sample Model 742-760 regular Stock showing the minor change to back of the grip. This is required for the press form process. The toolroom is working on the Model 742-760 master Stock. It is expected that the stainless steel castings for the master and profile dies will be ordered in October.

The behind-schedule condition indicated last month on the press form Model 870 Fore End has now been confirmed. Delay in the delivery of die steel has moved the completion date to February 1970. Press form dies are the control item. Initial tryout is now scheduled for March 1970.

Committee Action:

The proposed change to the back of the grip for the press formed Model 742-760 regular grade Stock was approved.