

FIREARMSSHOTGUNSWOOD PRESS FORMING

Production reported that a master and a profile die for the Model 1100, 12-16-20 gauge are being machined in the toolroom. The second set of die castings have been received. The two master presses have been assembled. Construction has started on the profile presses and the Remington machine to mill the butt end of the Stock. The design of the machines to profile the Grip Cap and Butt Plate were released to Works Engineering in November. This program is approximately two months behind schedule.

The master and profile die castings have been ordered for the Model 742-760 regular grade Stock. The designs of the master press, profile press and Remington machine to mill the butt end of the Stock have been released to Works Engineering.

R & D reported that all tooling and the basic machines for the press forming of the Model 870 Fore End are being fabricated. However, due to the late shipment of steel, the schedule for the forming dies has delayed the program three months. The trial startup is now scheduled for March 1970.

MODEL 870 SHOTGUNSWhite Line Spacers
(Introduction 1970)

Production of Model 870, 12-16-20 gauge Stock Assemblies with the white line spacers started the first part of November.

It is expected that sufficient Grip Cap Spacers will be received from the vendor so that production of small gauge Stocks can start by December.

83