MINUTE #4 - 1970 -1- February 24, 1970

FIREARMS TESTING

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Production reported that proof testing of Model 514 Bolt Action Rim Fire Rifles started the first part of February 1970. To date, there have been no Barrel failures resulting from proofing.

The attached Exhibit 1 indicates the added costs to proof-test Model 870 Slide Action Shotguns and costs to proof-test all rim fire rifles.

Production reported that the program to proof-test Model 870 Slide Action Shotguns and proof-test all rim fire rifles could be effected in six months.

Committee Action:

General Management is to be requested to approve the proof-test of Model 870 Slide Action Shorguns and the proof-test of all rim fire rilles.

MODEL 870-1100, 12 GAUGE 34" TRAP BARREL FOR PART (Introduction 1971)

The prototype Model 1100 Trap shotgen with a 34" Vent Rib Barrel was again reviewed by the Committee. The proposed Barrel will have a special choke that should improve shot pattern approximately 2,5%.

Economics to add the Model 870 and 1100, 34" Vent Rib Trap Darrel for part sales are attached as Exhibit 2.

There should be no problems in marketing the proposed Barrel for part sales as far as maintaining a satisfactory head space. In production, some selection is necessary to line the rib with the Receiver matting. This is due to the buildup of tolerances and method of manufacture. It is possible some Barrels may not be entirely satisfactory to the customer. Based on past experience in providing spare Barrels, little difficulty is expected. 22