

RIM FIRE RIFLES - contd.NYLON 77 RIM FIRE CLIP MAGAZINE RIFLE - contd.

Production reported that four hundred and eighty-eight (488) rifles have been assembled. The daily schedule for March is two hundred (200) per day.

The mold for the 10-shot Clip Magazine for the Nylon 77 should again be tried out the week of March 23. There will be a separate 10-shot Clip Magazine for the Model 581 and Nylon 77.

Committee Action:

The Committee approved the production sample rifle appearance and recommended General Management approval for invoice shipment after Clip Magazines are paint marked "77". A method for permanent marking is to be determined by Production.

MODEL 541S RIM FIRE CLIP MAGAZINE
CUSTOM SPORTER RIFLE
(Introduction 1972)

Since the decision was made to defer the Model 870 "All American" until 1972, consideration of the Model 541S Rim Fire Clip Magazine Custom Sporter Rifle must also be deferred. This is because the funds to provide the equipment to robot engrave the metal and to checker the wood were included in the Model 870 "All American" estimated project costs.

Committee action on the Model 541S Rim Fire Clip Magazine Custom Sporter Rifle will be deferred until the latter part of 1970.

R & D presented samples of plastic Butt Plates and Grip Caps with a color mix to resemble rosewood. Acceptance was questionable. Further development is required.

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