

FIREARMSSHOTGUNSWOOD PRESS FORMINGModel 1100, 12-16-20 Gauge Shotgun Stock

Production reported that the master Stock die for the Model 1100, 12-16-20 gauge was revised and tried out again on May 13. R & D is making measurements of the die to determine if further die revisions are required before the checkering can be added and the die chrome plated. When a satisfactory Stock is produced on the master press, changes will be made to the Richardson copy lathe former and the profile dies.

Preliminary work is progressing on the second and third set of master dies. Tryout of the machines that mill the grip and butt of the Stock is delayed until press form Stocks are available.

Partial production of the Model 1100, 12-16-20 gauge Stock should start in July with full production to begin in October.

Model 870, 12-16-20 Gauge Fore End

R & D reported that completion of facilities to press form Model 870 Fore Ends continues to be delayed because of conditions of priority in the Tool Room. Start up of one of the presses is now expected for mid-June. The second press will follow about August 1.

MODEL 1100, 20 GAUGE LIGHTWEIGHT SHOTGUN  
(Introduction 1970)

Production reported that one thousand, two hundred and seventy-eight (1278) Model 1100, 20 gauge lightweight guns had been produced to the warehouse.

Marketing requested a review of the gun identification. There may be a problem in filling spare Barrel orders since there is a regular and lightweight version of the Model 1100, 20 gauge shotgun.

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