

SPACE AND REARRANGEMENT REVIEW - MODELS 550-514

Space made available by discontinuance of the Model 550 Autoloading and Model 514 Bolt Action Rim Fire Rifles -

Model 550	Building 72-1	800 sq. ft.
	" 48-3 NE	600 " "
	" 48-3 SW	1200 " "
		2600 " "
Model 514	Building 48-3 NE	1200 " "
	" 46-4 (Assembly)	1200 " "
	" 84-4 NE (Wood)	1200 " "
	" 84-4 SE (Wood)	400 " "
	" 86-3 NW (Wood)	400 " "
		4400 " "
Total Models 550 and 514		7000 " "

Each space indicated is a full unit. A half floor in the existing buildings is 6000 square feet.

This would temporarily relieve the Ilion space problem. Based on new construction and operating costs to provide equivalent new space is estimated to be \$25 per sq. ft. The 7000 square feet new construction would be approximately \$182,000.

The estimated rearrangement costs for the wood area should be reduced approximately \$50,000. Most of this cost would have been required for changes to the exhausts.

Costs to rearrange the gun assembly area should be reduced approximately \$5,000.

The areas in Buildings 48-3 and 72-1 will be available for additional equipment and new models. A planned rearrangement of the Barrel Shop for the left hand shotguns could reduce costs approximately \$10,000.

Also the warehouse requirements would be reduced approximately 250 sq. ft. This would provide space and reduce the problem of warehousing new models.

VGD:I

EXHIBIT 5