

FIREARMSSHOTGUNSWOOD PRESS FORMINGModel 1100, 12-16-20 Gauge Shotgun Stocks

Production reported that the initial Model 1100 press form profile die has been through the cut and fit process several times and an acceptable match with the master die has not been achieved. A new form has been cast and the profile die will be recut. The master die is chrome plated and ready for production.

Matching of the profile die to the master die is still the control item for starting press form production of Model 1100, 12-16-20 gauge Stocks. It may be possible to start partial production in September. 83

Model 870, 12-16-20 Gauge Fore Ends

R & D reported that the die for Fore End press assembly has been completed. The machine is set up and should be ready for dry cycling by September 15. Valves and fittings for the water and steam are on hand and piping has been started. The trial run should be made before the end of September.

The second die set which is required for press forming the bottom surface of the Fore End is under construction in the Tool Room and scheduled to be completed during the month of September.

MODEL 1100, 20 GAUGE LIGHTWEIGHT SHOTGUN
(Introduction 1970)

Production reported that thirty-seven hundred and ninety-five (3795) Model 1100, 20 gauge lightweight shotguns have been produced to the warehouse.

Three (3) 20 gauge lightweight shotguns were furnished Bridgeport Ballistics Control for testing. Approximately one thousand (1000) rounds have been fired in each gun. To date, there have been no part failures.