

RIM FIRE RIFLES - contd.MODEL 591-592, 5mm RIM FIRE BOLT ACTION RIFLES - contd.

To date, fifty-eight hundred and ten (5810) new Model 591-592 rifles have been produced to the warehouse.

A specification has been added to control the fired cartridge bulge. Tests have indicated the bulge is not a rifle safety problem. This specification was added to reduce adverse customer reaction.

For the Ejector and Assembly, installation of the machines for the permanent process is scheduled for completion the latter part of September. It is expected that the permanent process will be in production by October 1.

Committee Action:

Since Marketing is advising Management of status of recalled rifles, reporting on the Model 591-592 at the Operations Committee Meeting will be dropped.

MODEL 580 SINGLE SHOT RIM FIRE  
BOLT ACTION RIFLE - BOY'S RIFLE  
(Introduction 1971)

Due to an oversight when recommending the discontinuance of the Model 514 single shot rim fire bolt action rifle, no provision was made for a boy's rifle. Marketing indicated the annual sales of a boy's version is twenty-five hundred (2500) rifles of which two thousand (2000) would be increased Model 580 sales.

Marketing believes Remington should offer a starter rifle for the young people. The proposed rifle would be the present Model 580 single shot rim fire with the Stock butt end reduced 1".

Committee Action:

Economics to add the Model 580 boy's rifle are to be developed. General Management approval to release to production is to be requested. Announcement is to be scheduled for 1971.

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