

SHOTGUNS - contd.MODEL 870, 20 GAUGE LIGHTWEIGHT SHOTGUN - contd.Committee Action:

The Operations Committee accepted the production sample gun and the recommended specifications. General Management approval to release this gun for invoice shipment, for the scheduled introduction date, was recommended.

MODEL 870 "ALL AMERICAN" 12 GAUGE TRAP GUN  
(Introduction 1972)

Production reported that trial and pilot production of Model 870 "All American" components is in progress. Receivers are ready for mill the top radius. Breech Bolts and Carriers are ready for finishing. 83

Equipment to grind the top radius of Receivers will cost approximately \$50,000. This is not being pursued further. Contract grinding services available within about 150 miles of Ilion are not capable of grinding the top radius of Receivers. Investigation of polishing processes continues.

R & D reported that side panels of Receivers are to be engraved on the N/C machine in Wilmington the week of July 19. It is planned to have the N/C engraving machine ready for production September 1, 1971.

The N/C checkering machine is scheduled to be delivered to Wilmington September 15, 1971, for installation of the control equipment. This machine is scheduled to be ready for production by November 15, 1971. Any delay on the engraving machine would also delay the checkering machine.

Marketing reported that a specific style and color Protecto carrying case has been selected and approved by Management except for the hardware. New hardware will be selected.