

RIM FIRE RIFLES - contd.MODEL 541-S SPORTER BOLT ACTION  
CLIP MAGAZINE RIM FIRE RIFLE - contd.

R & D reported that the approved checkering pattern could not be produced on existing fixtures because a 30° tilt around center has proven to be the limit. A rotating fixture will be required to produce this pattern. A sample of a pattern that could be produced on the existing fixture was shown. If this pattern is acceptable, limited production could start October 1 and full production October 15.

Committee Action:

The Operations Committee accepted the alternate checkering for the Model 541-S rifle.

R & D LONG RANGE PROGRAM REVIEWTHE 3200 SHOTGUN PROGRAM - Presented by W. E. Leek

The future over and under program based on The 3200 Shotgun was reviewed and details are included as Exhibit 10. In discussion of this program, several specific points were made:

1. Item VIII - 20 Gauge Field guns are to have a new small frame.
2. Items VI, VII and VIII require R & D development. These must be evaluated to determine justification before spending R & D development money. Marketing forecasts are needed as development on all three items is scheduled to start in January, 1973.
3. Another item that should be considered is an over and under rifle or rifle-shotgun combination.
4. The schedule indicates that the special "Oil Type" wood finish will not be available until 1975. This finish will be needed for European export before 1975.