

RIM FIRE RIFLESMODEL 541-S SPORTER BOLT ACTION  
CLIP MAGAZINE RIM FIRE RIFLE  
(Introduction 1972)

Production reported that eight hundred Model 541-S rifle actions have been assembled and are ready for Stocks.

R & D reported that the checkering program is completed for the fore-arm of the Stock. The grip program will be completed some time in November with no significant quantity of production in November.

Marketing reported that there are 1762 orders for this rifle. It is very important that shipments begin before the end of this year. Production was requested to start hand checkering Stocks so that shipments can begin as soon as possible. It appears that the fore-arms can be machine checkered and only the grip would have to be hand checkered. Marketing believes that 1973 orders will be adversely affected if shipments do not begin this year.

MODEL 540X AND MODEL 540X-3R POSITION RIFLES  
MODEL 40XB STANDARD POSITION RIFLE - RIM FIRE  
MODEL 40XB ARMY NATIONAL MATCH COURSE RIFLE  
(Introduction 1974)

R & D reported that prototype rifles exist but the designs have not been done for the new Stocks. It may be possible to assign a designer to this work such that 1974 introduction could be met. Marketing believes that improvement in Stock design will significantly improve acceptance of these target rifles. Some competitive rifles shoot smaller groups than these do, however, R & D sees nothing to prevent the Remington rifles from shooting as accurately as any competition. A high spot project estimate for the changes is to be made by R & D and Production so that a priority for this work can be established.

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