CENTER FIRE RIFLES - contd.

MODEL 742-X RIFLE - AUTOLOADING CENTER FIRE - contd.

Production reported that preliminary estimates with a plus or minus 20% accuracy will be completed in January, 1973. This will be for product cost and project expenditures. Research is to assist in preparing the estimates.

It will be necessary to have a minimum of 20 months from project authorization to warehousing the first rifles of this family. With warehouse scheduled for October, 1975, approval of the project will be needed in January, 1974. At the November meeting, R & D presented a schedule that showed the rifle would not be released for production until July, 1974. Therefore, Production Department activities will have to start before final release of design.

Shooting prototype rifles are not scheduled to be available until after November, 1973. However, they will have to be available to Marketing before that time if there is to be project approved in January, 1974.

MODEL 700 BOLT ACTION CENTER FIRE RIFLE (Introduction 1973)

Production reported that Management has approved release for invoice shipment of the Model 700 left hand rifles. Twenty-five hundred rifles have been produced to warehouse. It was recommended that reporting be dropped.

Committee Action:

The Operations Committee orogethe Model 700 left hand rifle. The Operations Committee dropped reporting on

MODEL 700 BOLT ACTION CENTER FIRE RIFLE - IMPROVEMENTS (Introduction 1974)

Production reported that the Preliminary Appropriation Request for \$75,000 to begin development of the multi-head, high speed cut checkering machine has been authorized. The Du Pont development program has been started.