FIREARMS

WOOD PRESS FORMING

MODEL 870, 12-16-20 GAUGE FORE-ENDS

Production reported that a lot of 100 Model 870 Fore-ends is in process and will be completed before chrome plating of the press form dies.

Machining tolerance studies continue with the hope of eliminating selecting Fore-ends for press forming.

SHOTGUNS

MODEL 1100, 20 GAUGE LIGHTWEIGHT SHOTGUN

R & D showed a prototype Model 1100, 20 gauge light skeet shotgun. Parts for eight guns have been completed. Shooting testing could be completed by April 15.

Model drawings are to be released April estimating by Production.

MODEL 3200 SHOTGUN (AND ONE OF 000 AND PREMIER TRAP SHOTGUNS) (Introduction 1973)

Production of the One of 1000 trap guns has been completed.

15. 22.0 P Taput of commonents for Premier trap guns will be scheduled to meet availability of wood.

D demonstrated with samples, the proposal to increase endurance life of Top Tangs and reduce stress marking of Bottom Tangs. The major changes are fastening the Bottom Tang to the Frame with two screws through the breech face at the lower corners and brazing the Tang Connecting Block to the Top Tang. Test results indicate these changes will provide adequate endurance life for both target and magnum