

LABOR - MATERIAL - EXPENSE

- REDUCE OVERTIME - EXPANDED FACILITIES
- CONTINUED METHODS REVIEWS TO IMPROVE LABOR UTILIZATION
- MAINTENANCE IMPROVEMENT PROGRAM
- STRAIGHT LINE STOCK MANUFACTURING OPERATIONS
- IMPROVE METAL CHIP HANDLING AND UPGRADE SCRAP VALUE
- RE-EVALUATE MAKE VERSUS BUY AS VOLUME CHANGES
- PERISHABLE TOOL - DESIGN REVIEW
- REDUCE WARRANTY REPAIRS - PRODUCT IMPROVEMENTS

CONFIDENTIAL 83