

CENTER FIRE RIFLES - contd.MODEL 700 BOLT ACTION CENTER FIRE RIFLE - IMPROVEMENTS - contd.

Progress has been made on improving uniformity of Stock grip geometry. Inletting improvements have been made which is important since the Stock is located on the inletting for checkering. Machine measurements and studies are being made on the copy lathes which cut the outside shape.

The #1 N/C checkering machine continues in operation at 60 in./min. The #2 machine at Wilmington has now cut grip checkering at 120 in./min. and 150 in./min. on one head only. We have not seen samples. Attempts to cut Fore-ends at 150 in./min. failed. It is doubtful that an acceptance run will be made the week of February 17. It remains scheduled to have this machine operating in Ilion in March.

EXTENSION OF N/C CUT CHECKERING TO
ADDITIONAL CENTER FIRE RIFLES AND SHOTGUNS

Production reported that a work order for \$10,000 has been authorized to start the design changes needed for the second generation multi-head N/C checkering machines. A Part I project will be prepared for another machine to extend cut checkering to additional guns specified by Marketing.

MODEL 40XC NATIONAL MATCH RIFLE
(Introduction 1974)

Production reported that this rifle has been released for invoice shipment. It is recommended that reporting be dropped.

Committee Action:

The Operations Committee agreed to drop reporting.

MODEL 788, 223 CALIBER BOLT ACTION CENTER FIRE RIFLE
(Introduction 1975)

Production reported that this rifle has been released for invoice shipment. It is recommended that reporting be dropped.

83