

CENTER FIRE RIFLES - contd.MODEL 742-760 BDL - NEW GENERATION - contd.

Six Model 742 and two Model 760 New Generation test rifles with the high strength, single piece Barrel Extensions are being made. The first two of these, Model 742, #0005 and #0006, are scheduled for completion by June 6. The remaining models, #0007 through #0012, will be completed by June 20. The completion of these models has been delayed to include modifications for the elimination of the "trapped shell" malfunction.

All drawings for the Model 742 and Model 760 are complete.

Production reported that it is scheduled to complete process, tooling and machinery estimates in June. Product cost estimates and project economics are expected to be completed in July. Experience indicates there will be 15 to 18 months from project approval to warehouse for this scope of design change. 83

Production expects that the functional design changes made to the BDL grades will be made to the ADL grades at the same time.

The BDL grades specify cut checkering for which an additional 3-head N/C machine is required. Current schedules show that a machine could be completed 16 months after project approval.

These schedules indicate that project approval would be in September, 1975, since it is expected this will be a Board project. This indicates warehouse in February, 1977, which is not a good situation for January, 1977 introduction.

BICENTENNIAL MODELS  
(Introduction 1976)

Production reported trial and pilot operations will start in June with assembly completed in September. Revisions are being made to the economics for the Plant Order to show fewer guns as plus business. June approval is desired since money is being spent at a rate necessary to meet January 1, 1976 announcement.