Minute #18 - 1980

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Oct. 16, 1980

SHOTGUNS

Model 1100 DUCKS UNLIMITED - Contd.

Production reported that preliminary roll marking drawings for the Dinner Guns have been reviewed. Based on previous experience in roll marking other models, some concerns were raised about this design. These concerns involve variations in line density and line width featured in the proposed DU markings.

To resolve these questions, the proposed design was reviewed with a roll marking vendor. Marketing is being kept informed of possible changes which might be required to execute the design. This initial coordination on roll parameters should help resolve problems early so as not to effect the warehouse dates.

Production reminded the Committee that an October transmittat is necessary to meet the July warehouse date. They pointed out that early resolution of questions on the Commemorative Receiver emblem is essential. The emblem has a direct bearing on the design of fixtures and riveting bunches, as well as registration of Receiver roll markings. Production also noted that on previous DU guns, the emblem was one of the long lead Marketing is responsible for emblem procurement and is items. aware of problems with previous DU Models.

Discussion prought put the following points: O Ducks Unlimited is committed to a four year Remington program, with an option for a fifth year.

- No price commitments have been made, although estimates have been reviewed with DU.
- All Receivers will contain special DU roll marks 0 but no engraving.
- The laser engraving on the Ducks Unlimited Special 0 will be done by Lasermation Inc., in Philadelphia, Pennsylvania. Research reported the cost will be \$8.42 per gun, in quantities up to 2500.