

SHOTGUNSMODEL 1100 DUCKS UNLIMITED - Contd.

Research also noted that in designing artwork for the DU Special, inconsistencies were discovered in standard Model 1100 LT-20 roll markings. Over the past several years, "Model 1100 LT-20" has appeared on the standard gun with and without a space between the number "1100" and "LT-20". Marketing has requested that roll marks ordered in the future include a 0.100" space.

Committee Action

The Operations Committee approved Marketing's request to adopt the recommended spacing for Model 1100 LT-20 roll markings.

The Secretary reviewed the economics for all three Models (Exhibits 2 and 3), noting that Trade Gun economics include a 32" Barrel with a Harper Buffed finish. Costs associated with the 32" Barrel are detailed in Exhibit 4.

An Appropriation Request to cover Ducks Unlimited tooling and pilot operations is being prepared. Production reviewed the schedule for the Commemorative and Special models (Exhibit 5), noting that work must begin immediately on certain items to meet the July warehouse date. Since authorization is not anticipated until the end of January, Production requested approval for advance funds. These would be used to cover the design and purchase of certain critical tooling, marking rolls, and a serial number stamping machine.

Committee Action

The Operations Committee approved advance funding of \$30,000 to initiate work on the Ducks Unlimited Commemorative and Special.

MODEL 1100 GAS SYSTEM RUST PROOFING

Research reported that testing of rust-proofed Model 1100 Pistons and Piston Seals is complete. Research recommended that these parts be electroless-nickel plated across the entire Model 1100 line.

Production noted that an economic evaluation of the proposal shows that it adds \$0.14 to the gun's factory cost.

Committee Action

The Operations Committee approved electroless nickel plating of the Model 1100 Piston and Piston Seal.