30-06 and .308 Win.

On January 27, 1973, a hold was placed on all .30-06 and .308 Win. product in the warehouses at Bridgeport and Lonoke. This involves 18 different loads and packages, and 6,775,000 rounds for 30-06. For .308 Win. product, it involves 10 loads and packages, and 1,545,000 rounds. See Enclosures 1 and 2 for details.

Enclosure 3 details reported deficiencies in the months : they were detected and reported. Another summary, Enclosure 4 includes 30-06 and .308 Win. Customer complaints involved four instances of "bullet lodged in barrel", the remainder were reported from normal testing at Lonoke and gun testing at Illion

The Manager-Quality Control recommended an extensive weighing program that will involve statistically significant samples of 60,000 rounds of each warehoused code of 30-06 and .308 Win. If a code is less than 60,000 rounds, all will be weighed. If the code is more than 60,000 and a single deficient round is found in weighing the first 60,000, the entire code will be weighed. <u>, s</u> : 205

Lonoke has one weighing machine with a present weighing volume of 10,000-15,000 rounds per shift. Two additional weighing Machines, from the defunct military line, are available at Bridgeport to ship to Lonoke.

COMMITTEE ACTION

(_____) ______

The Committee approved the holding action and weighing program of the Manager-Quality Control and recommended the shipment of the two weighing machines from Bridgeport to Lonoke.

243 Win.

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Since the deficiencies noted in Ilion's November testing, all product has been 100% weighed or a statistically significant sample weighed with no deficiencies, prior to shipment. Enclosure 5 is the detailed report.