

EXHIBIT "E"

RD-48 REV. 6-54

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE



September 18, 1981

TO: PRODUCT SAFETY COMMITTEE
FROM: T. W. RAWSON *TWR*
SUBJECT: 270 WIN. PROOF AND PRODUCTION ROLL MARK COMMENTS

Ilion recently returned 21M - 270 Win. proof loads to Lonsdale with a complaint of high pressure. The following list of 5 lots shows the detail of pressures measured in subsequent test. 83

R30C	92000	4/81
R01K	83500	5/81
R05K	79500	5/81
R12I	96500	5/81
N12U	104500	3/80

These pressures represent highest individual shot (C.U.P.). Three loads exceed SAAMI. The SAAMI specification for max individual pressure is 85800.

DuPont #198 is loaded in these cartridges and is believed responsible for the pressure spike.

Five cases of R01K and R05K represent the current warehouse inventory and are under hold. No other inventory is available and Ilion has been using handloads to proof 270 Win. chambered rifles. Ilion also reports similar problems with a subsequently purchased quantity of Winchester product.

A recall of this product is recommended.

TWR/y

WIL06833