TLW 0010 AR Project No. 341095

S.A.A.M.I. JAR-OFF, DROP & ROTATION TES	S.	A.A.M.I.	JAR-OFF	. DROP &	ROTATION	TEST
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S.A.A.M.I. J	JAR-OFF, DROP & I	ROTATION TEST				
Trigger Pull at Start of Test (1) 4.0 Average Trigger Pull at Start of Test:	(2) <u>3.75(3)3, ></u> <u>3,83</u> Std. Dev. of	Date: 9/10/01 March Date: 9/10/01 March Engagement at Start .0200 Start .0200 Engagement at End 0192 Start .0192 Star				
		f Trigger Pull at End of Test:				
Gun with scope	ditional Notes and Comm					
		83				
For additional details on the pr	roper procedures to be u	sed for this Test Procedure refer to:				
_	ANSI / SAAMI Z299.5-	-1990				
SAAMI Specifications for Star	ndard Jar-Off Test:					
Jar-Off Test: 12-inch drop - onto 1" thick 85 durameter (Shore A) Rubber Matt Firegra ready to fire, Safe in "Fire" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds. After each drop, fire Primed Case to verify firearm will still function. 12 inch drop (safety in "Fire" position) - one drop per orientation. Note for Firearms with the ISS system installed – The ISS will be set in the unlocked						
	<u>r all six orientations of ti</u>					
	Unlocked	Comments				
Barrel Vertical, Muzzle Down: Barrel Horizontal, Left side of Stock Up: Barrel Horizontal, Right side of Stock Up:	Pass Fail	Fired Primed Case				
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S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST

SAAMI Specifications for Standard Drop Test:

Drop Test:

48-inch drop - onto 1" thick 85 durameter (Shore A) Rubber Matt Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds. After each drop Fire Primed Case to verify firearm will still function.

48 inch drop (safety in "Safe" position) - one drop per orientation.

Note: for Firearms with the ISS system installed - The Firearms will be set with the

ISS system in the unlocked position for all six orientations of the Drop Test

Orientation	ISS Unlocked	Comments						
Barrel Vertical, Muzzle Up:	Pass Fo	Fail						
Barrel Vertical, Muzzle Down:	Pass V Fa	ail						
Barrel Horizontal, Left side of Stock	Up: Pass F	Fail Bolthande broke off.						
Barrel Horizontal, Right side of Stoo	k Up: Pass F	Fail						
Barrel Horizontal, Bottom of Stock l	Up: Pass <u>/</u> E	call						
Barrel Horizontal, Bottom of Stock I	Down: Pass Fo	al Fredprime Case						
SAAMI Specifications j	or Standard Rotation	n Test: TLW OOLDAS						
Rotation Test: Rest Firearm on the Buttend and allow Firearm to fall Drop onto 1" thick & durameter (Shore A) Rubber Matt Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds. After each drop Fire Primed Case to verify firearm will still function. "Rotation Test" (safety in "Safe" position) - one drop per orientation. Note: for Firearms with the ISS system installed – The Firearms will be set with the ISS system in the unlocked position for both orientations of the Rotation Test.								
Orientation	ISS Unlocked	Comments						
Firearm Vertical, Drop so left side of Firearm Vertical, Drop so right side of		V Fail Fired Primed Case						
	int work	a Serial #71001307, Checked Bolt was proofed. Tester's Initials SW/JW						
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