

GUN # 3
SER#- XC 1118
CAL.- 30.06

M 710 A.T.
EVALUATION

PROJECT # 241095

NAME	DATE	TEST ACTIVITY	COMMENTS	ROUNDS AT START- &	
				RDS. FIRED	TOTAL RDS.
B. Lee / Yuri	3-16-00	Cleaned			
Jesse	3-16-00	Head space	very tight min Head space	TLW 0010A	
Jesse	3-16-00	Proof test		TLW 0010B	1
Jesse	3-16-00	Head space	MIN very Tight	TLW 0010C	
PKR	3-16-00	Proof Stamp	OK		
B. Lee / Jesse	3-16-00	Firing Pin	Measured Firing Pin Indent	TLW 0010D	
Jesse	3-17-00	Measurements	Sear trigger engagement and Sear Lift	TLW 0010E	
B. Lee	3-17-00	Measurements	Trigger Pull Forces	TLW 0010F	
B. Lee	3-17-00	Measurements	Safety on and off Forces	TLW 0010G	
Jesse	3-17-00	Barrel Length	TLW 0010H		
Bob	3-20-00	Bolt Lift Closing Force	TLW 0010H		
Bob	3-20-00	MAG Capacity Test	TLW 0010I		
Bob	3-21-00	Measure Lock Time	TLW 0010J		
JA/JC	3-21-00	Measure Chamber Cut	TLW 0010K		
Jesse	3-21-00	Measure Bore Dia	TLW 0010L		
Jesse	3-21-00	Measure Groove Dia	TLW 0010M		
Jesse	3-23-00	Accuracy	TLW 0010AG	70	71
Jesse	3-28-00	Function	TLW 0010AH	120	191
M. Lee	3-29-00	Reamed Chamber Mouth			
Jesse/M. Lee	3-29-00	Poured Chamber Cut - Tool Measurements			
Jesse	3-29-00	Head Space (Min)			
Jesse	3-30-00	Function Test	TLW 0010AI	200	391
RVL	3-30-00	Cleaned	Head space min		
YURI	4-4-00	Shoulder Function Test	TLW 0010AJ	100	491
Jesse	4-7-00	Function/Endurance	TLW 0010AC 1000 Rds	1000	1491
YURI	4-11-00	CLEANED - HEADSPACE	MIN + .001 (VERY TIGHT)		
PKR	4-14-00	Inspected	TLW 0010AD		
Jesse	4-17-00	Function/Endurance	TLW 0010AC 2000 Rds Level	1000	2491
Jesse	4-18-00	Cleaned	Head space - + .001		
Phillip	4-18-00	Inspected	TLW 0010AE		
Jesse	4-19-00	Function/Endurance	TLW 0010AC 3000 Rds Level	1000	3491
Jesse	4-19-00	Cleaned	Head space - + .001		
PKR/UTA	4-20-00	Inspected	TLW 0010AD		
Jesse	4-24-00	Function/Endurance	TLW 0010AC 4000 Rds Level	1000	4491
Jesse	4-24-00	Cleaned	Head space + .001		

Coverpg

BARBER - 5-22-06 R0002301

ET08132

Confidential - Subject - 5-22-06 R0002301 - Order

Williams v. Remington

GUN# 3
SER#- XC 1118
CAL.- 30.06

**M 710●A.T.
EVALUATION**

PROJECT #241095

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Coverpg

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Clean & Inspect Checklist

Model: 710Project: 241095Rifle: A-3 XC1118TLW #: TLW 0100ADDate: 4 / 24 / 00Inspector: JesseRound Level: 4491

- ☒ Measure Headspace + .001
- ☒ Firing Pin Indent 1st. .018 2nd. .019 3rd. .018 Ave. .0183
- ☒ Sear Engagement: .0266
- ☒ Trigger Pull: 1st. 3.92 2nd. 3.39 3rd. 3.275 Ave. 3.528 83
- 5-3 ☒ Measure Feed Lip on Mag. Box at front: .438 & rear: .4355

Check the following areas for signs of unusual wear or breakage:

- ☒ Receiver insert
- ☒ Rear surface of Bolt Lugs
- ☒ Check for "galling" on rear of Bolt Lugs
- ☒ Bolt Plug
- ☒ Bolt Plug Insert "ears" on firing pin assembly
- ☒ Check for loose or missing pins - make note and re-stake if necessary
- ☒ Check plastic inserts for cracks or other damage.

Take digital photographs, if appropriate, to record unusual wear, damage or other note-worthy observations. List the digital file name for reference along with any comments below.

Receiver Insert - showing some wear looking at it thru
The Ejection Port.

Rear surface of Bolt Lugs showing small amount of wear
Trigger Pin & Pin working its way out the right side
of Fire Control.

ET08134

Clean & Inspect Checklist

Model: 710Project: 241095Rifle: A-3 XC 1118TLW #: TLW 0100ADDate: 4 126 100Inspector: JARound Level: 5491

- ☒ Measure Headspace 7.001
- ☒ Firing Pin Indent 1st. .0185 2nd. .019 3rd. .018 Ave. .0185
- ☒ Sear Engagement: .0256
- ☒ Trigger Pull: 1st. 3.96 2nd. 3.91 3rd. 3.965 Ave. 3.945 83
- ☒ Measure Feed Lip on Mag. Box at front: .4382 & rear: .4354

Check the following areas for signs of unusual wear or breakage:

- ☒ Receiver insert
- ☒ Rear surface of Bolt Lugs
- ☒ Check for "galling" on rear of Bolt Lugs
- ☒ Bolt Plug
- ☒ Bolt Plug Insert "ears" on firing pin assembly
- ☒ Check for loose or missing pins - make note and re-stake if necessary
- ☒ Check plastic inserts for cracks or other damage.

Take digital photographs, if appropriate, to record unusual wear, damage or other note-worthy observations. List the digital file name for reference along with any comments below.

NO Change NOTED From The Last Inspection.

ET08135