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UPC 10337

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G673 8642
Replaces
C 22560G

BARBER - M24 00016[illegible]

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00144394 | Verify Repair

Serial: C6225606 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status: Closed 4/14/2008 1:18:03 PM

Address Information

Customer: (Received From)		Return To: (Received From)	
Name:	BROCK BUDDLES		BROCK BUDDLES
Address 1:	C CO 1ST BN		C CO 1ST BN
Address 2:	7TH SFG (A)	PO Box:	7TH SFG (A) PO Box:
City:	FT. BRAGG		FT. BRAGG
State:	NC Zip Code: 28310 Country: US		State: NC Zip Code: 28310 Country: US

FFL:

Contact / Condition | Problems | Estimate | History / Status | Shipping / Billing

Contact Information

Phone: NN
Fax:
Email:
Comments:

Received Condition

Fair
Condition Notes:
CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A057	Frt and Rear Sgt Base	1
D000	MARS RAIL	1

Repair Search | Refresh | Close

nagletj 4/14/2008 3:26 PM NUM

Start | Inbox - Micros... | Calendar - Mic... | Google News - ... | Arms Services ...

C6738642

Serial Number: C6225606

Model: M24 SWS

RE00144394

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

M.A.F. NUMBER: 144394
SERIAL NUMBER: ~~C622 5606~~ C6738642
LOG-IN DATE: 4-14-08

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		4-18-08	RTC
505	RE-BARREL		4-22-08	RR
560	ASSEMBLE		4-22-08	RTC
600	PROOF	MAGNA - FLUX APR 24 2008	4-22-08	TRW
605	CHECK HEADSPACE		4-22-08	TRW
610	DIS-ASSEMBLE GUN		4-22-08	RTC
612	MAGNAFLUX	OPERATOR	4/24/08	
510	DRILL AND TAP		4-22-08	TRW
615	ROLLMARK CALIBER		4-23-08	CW
618	ROTO-BLAST		4-24-08	DG
620	APPLY COATINGS		4-28-08	
625	FINAL ASSEMBLY		5-1-08	
640	FUNCTION TEST AND	(PASS) FAIL	5-6-08	TRW
650	TARGET	(PASS) FAIL	5-6-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	5-6-08	CHS
670	FINAL INSPECTION A) HEADSPACE	(PASS) FAIL	5-6-08	TRW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.59 2.54 2.56 2.53 2.57	5-6-08	TRW
681	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	5.5 5.5 5.5	5-6-08	TRW
	G) SAFETY OFF FORCE 2 LBS MIN	4.5 4.5 4.25	5-6-08	TRW
	I) FIRING PIN INDENT .020	.020^5 .021 .020^5	5-6-08	TRW
690	PACK		5/8/08	

N/A

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6738642.__0
FILE DATE AND TIME: 05/06/2008 11:11

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

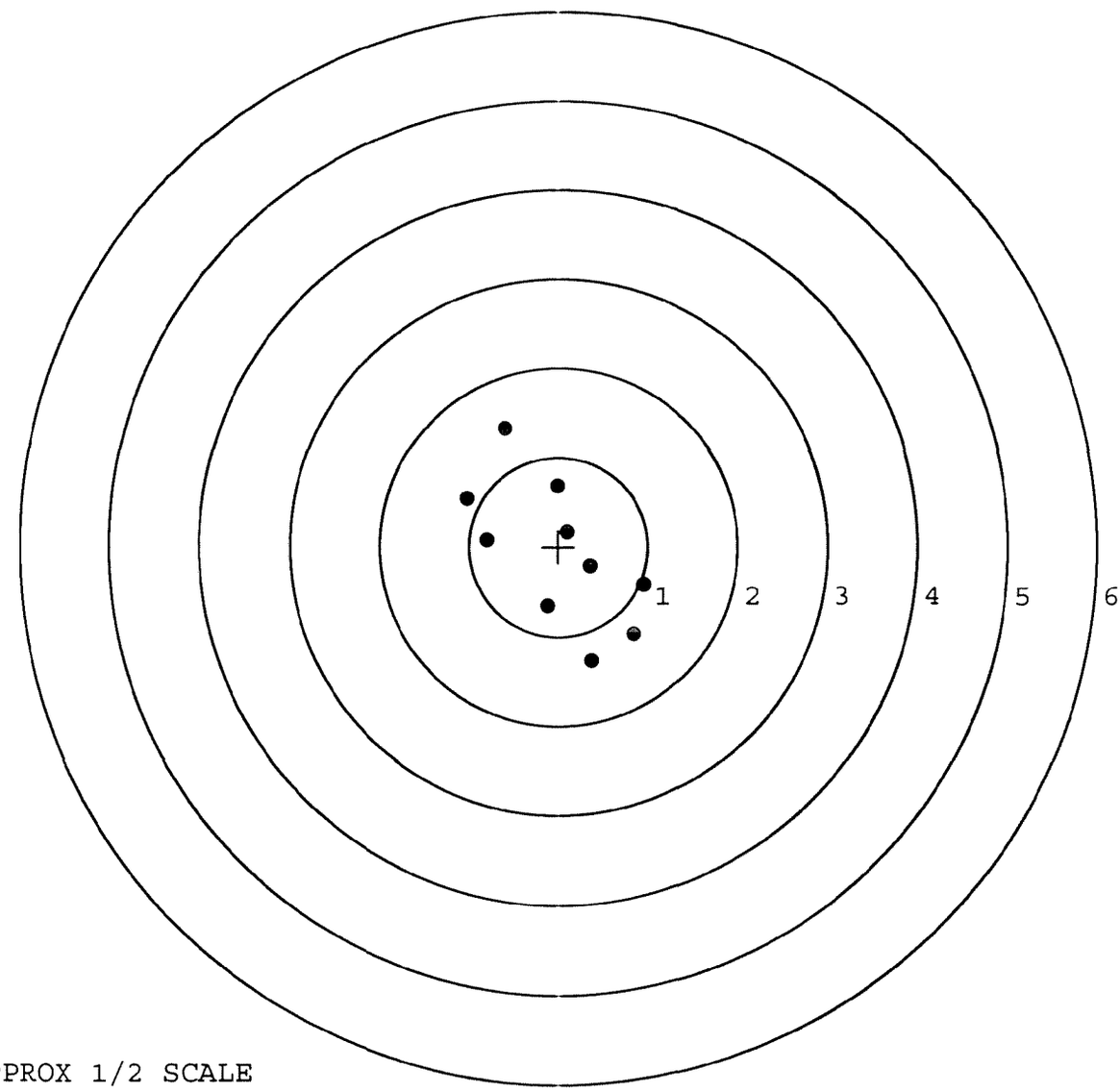
The Average X Centroid of the Five Target Set:	0.006
The Average Y Centroid of the Five Target Set:	-0.103
The Average Point of Impact of the Five Target Set:	0.103
The Average Mean Radius of the Five Target Set:	0.645
The Distance from POA to Centroid Target #1:	0.080
The Distance from Centroid Target #2 to Centroid Target #1:	0.148
The Distance from Centroid Target #3 to Centroid Target #1:	0.052
The Distance from Centroid Target #4 to Centroid Target #1:	0.068
The Distance from Centroid Target #5 to Centroid Target #1:	0.063

BARBER - M24 0001649

SERIAL NUMBER: G6738642.__0
TARGET NUMBER: 1
FILE DATE: 05/06/2008
FILE TIME: 11:11

X CENTROID:	0.006
Y CENTROID:	-0.080
POA TO CENTROID:	0.080
HORZ SPREAD:	1.981
VERT SPREAD:	2.595
GROUP SPREAD:	2.774
MIN RADIUS:	0.262
MAX RADIUS:	1.528
MEAN RADIUS:	0.904
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	5
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.842	-0.975
2:	0.373	-1.274
3:	0.955	-0.433
4:	0.354	-0.225
5:	-0.121	-0.662
6:	0.105	0.163
7:	-0.806	0.075
8:	-1.026	0.535
9:	-0.012	0.679
10:	-0.606	1.321



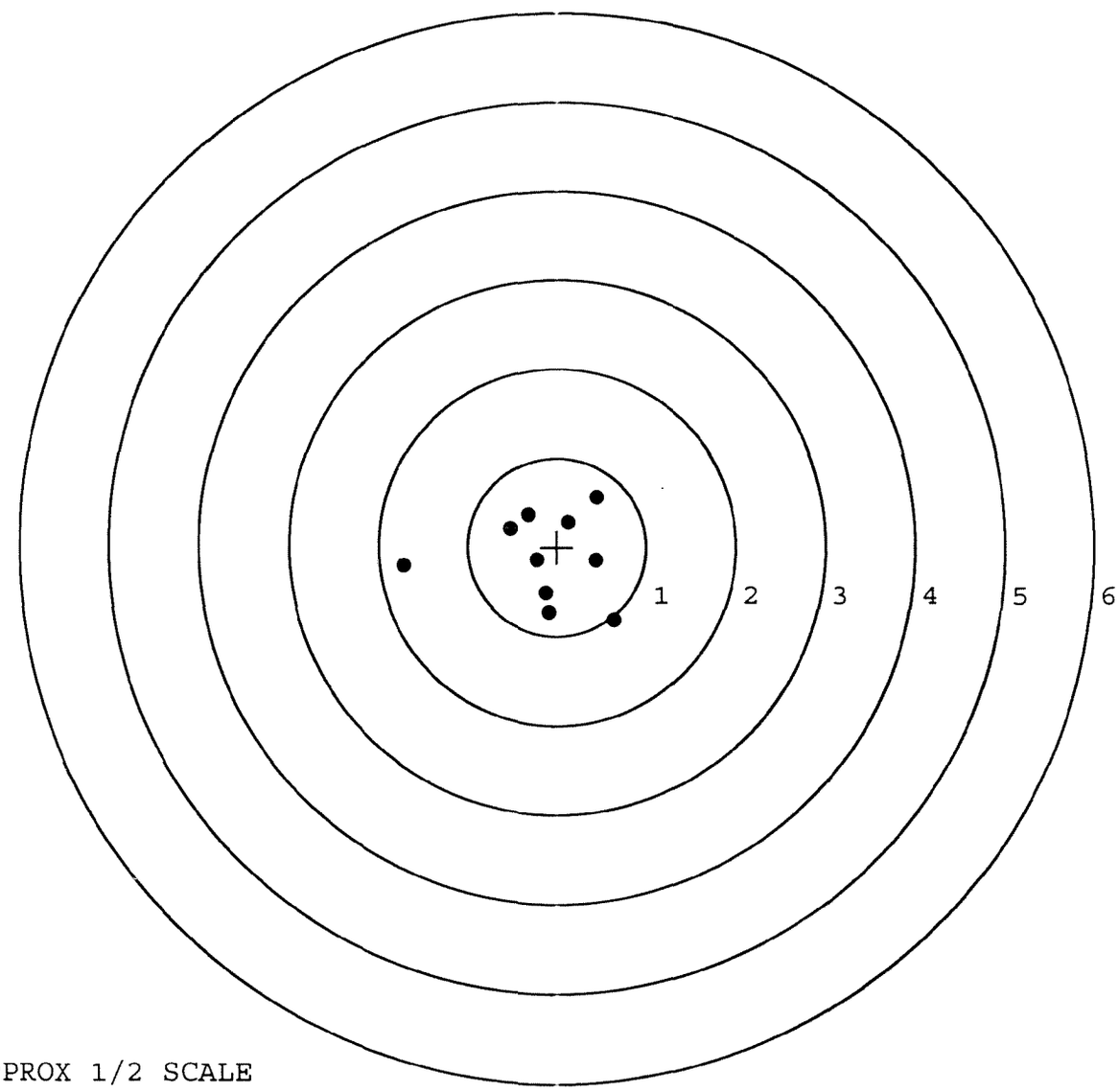
TARGET APPROX 1/2 SCALE

BARBER - M24 0001650

SERIAL NUMBER: G6738642.__0
TARGET NUMBER: 2
FILE DATE: 05/06/2008
FILE TIME: 11:11

X CENTROID:	-0.136
Y CENTROID:	-0.121
POA TO CENTROID:	0.182
HORZ SPREAD:	2.361
VERT SPREAD:	1.385
GROUP SPREAD:	2.439
MIN RADIUS:	0.100
MAX RADIUS:	1.587
MEAN RADIUS:	0.673
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.641	-0.827
2:	0.439	-0.157
3:	0.127	0.274
4:	0.447	0.558
5:	-0.089	-0.746
6:	-0.130	-0.521
7:	-0.232	-0.149
8:	-0.520	0.206
9:	-0.325	0.363
10:	-1.720	-0.214



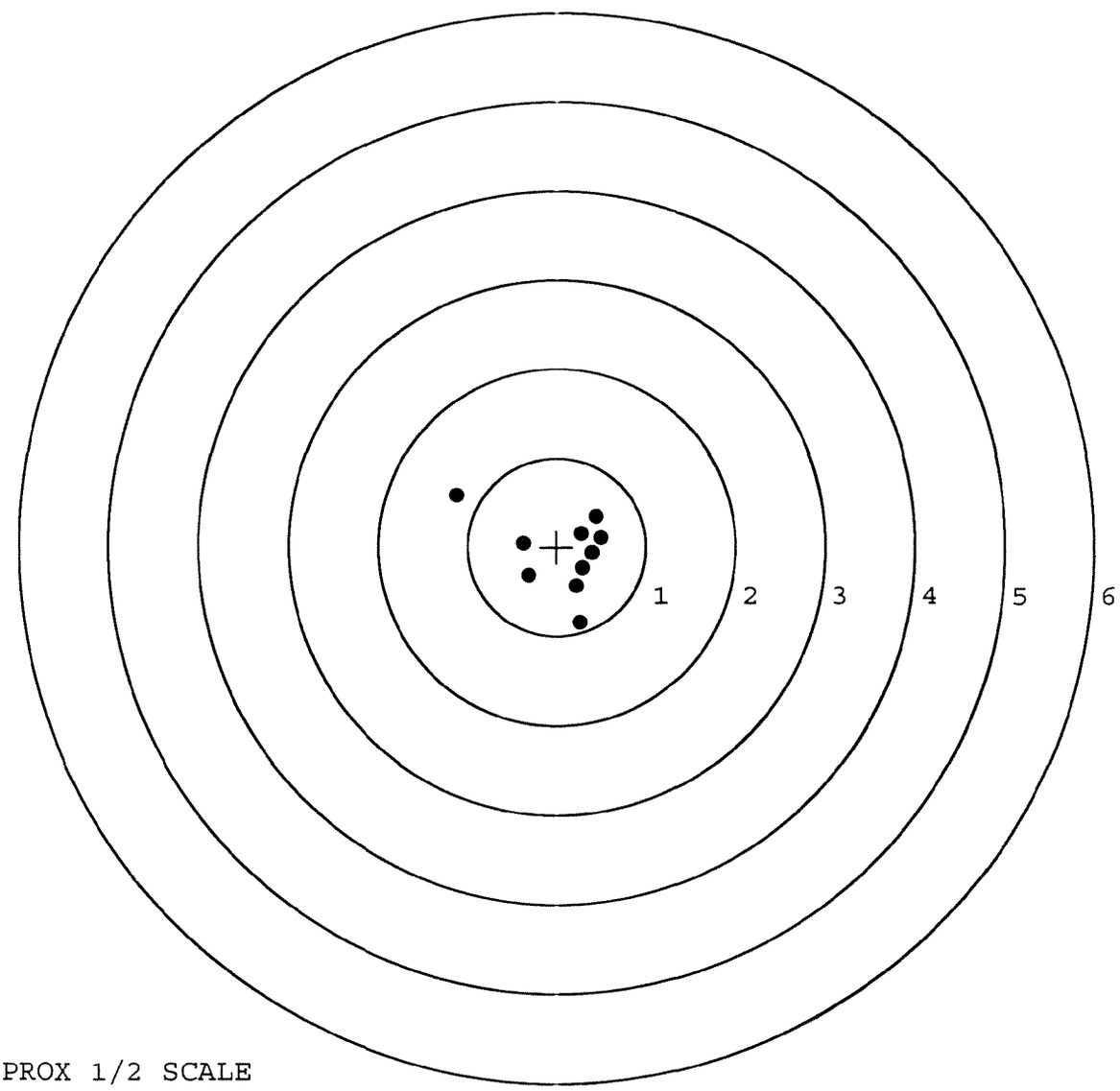
TARGET APPROX 1/2 SCALE

BARBER - M24 0001651

SERIAL NUMBER: G6738642.__0
TARGET NUMBER: 3
FILE DATE: 05/06/2008
FILE TIME: 11:11

X CENTROID:	0.057
Y CENTROID:	-0.072
POA TO CENTROID:	0.092
HORZ SPREAD:	1.621
VERT SPREAD:	1.438
GROUP SPREAD:	1.997
MIN RADIUS:	0.290
MAX RADIUS:	1.350
MEAN RADIUS:	0.546
# IN 1 IN DIAMETER:	7
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.261	-0.856
2:	-0.314	-0.324
3:	-0.379	0.040
4:	-1.124	0.582
5:	0.441	0.346
6:	0.279	0.150
7:	0.497	0.105
8:	0.399	-0.070
9:	0.289	-0.246
10:	0.221	-0.446



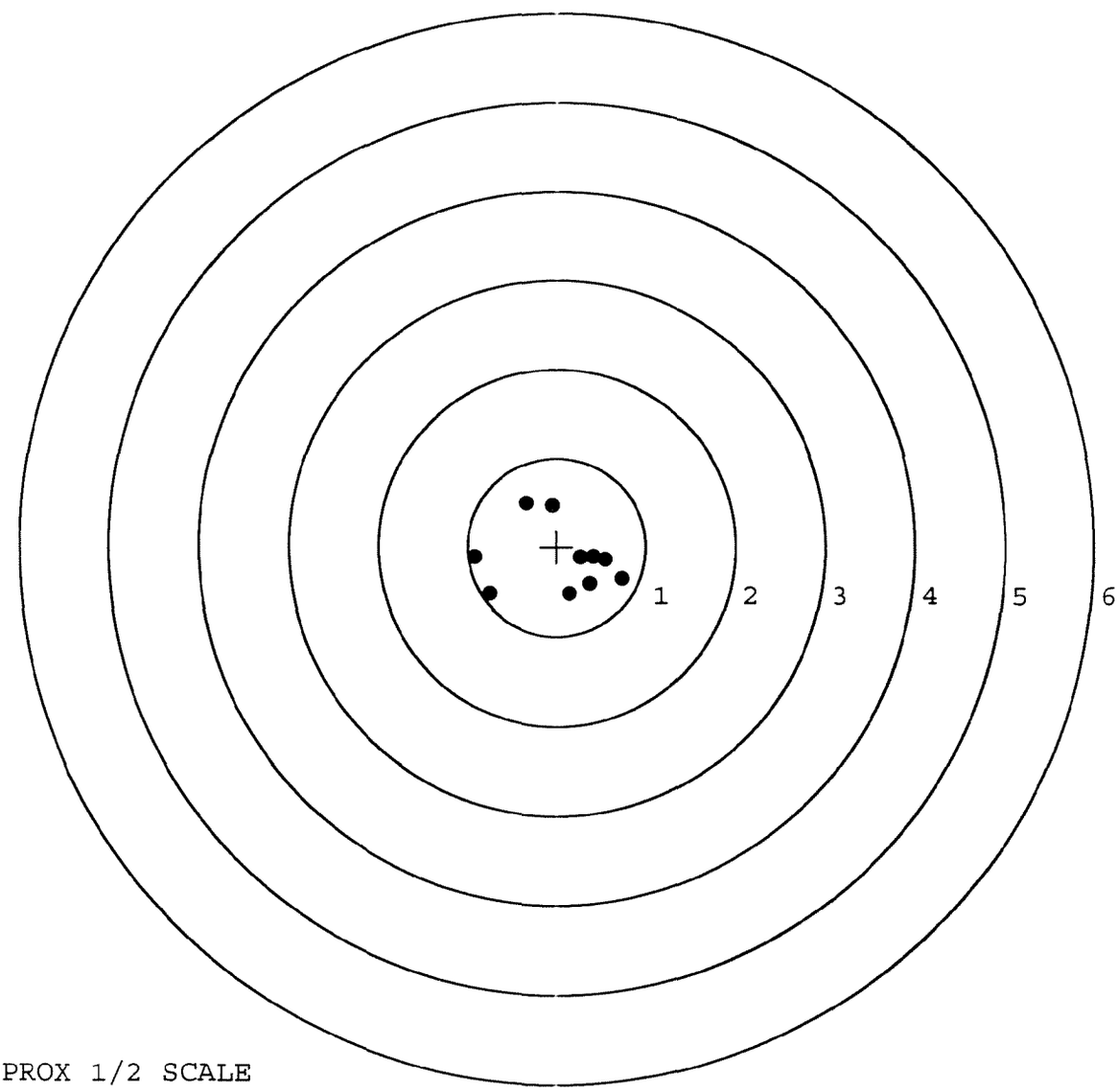
TARGET APPROX 1/2 SCALE

BARBER - M24 0001652

SERIAL NUMBER: G6738642.__0
TARGET NUMBER: 4
FILE DATE: 05/06/2008
FILE TIME: 11:11

X CENTROID:	0.039
Y CENTROID:	-0.139
POA TO CENTROID:	0.145
HORZ SPREAD:	1.653
VERT SPREAD:	1.028
GROUP SPREAD:	1.670
MIN RADIUS:	0.233
MAX RADIUS:	0.965
MEAN RADIUS:	0.587
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.050	0.468
2:	-0.340	0.495
3:	-0.926	-0.125
4:	-0.756	-0.533
5:	0.272	-0.123
6:	0.410	-0.116
7:	0.542	-0.149
8:	0.727	-0.366
9:	0.371	-0.415
10:	0.142	-0.528



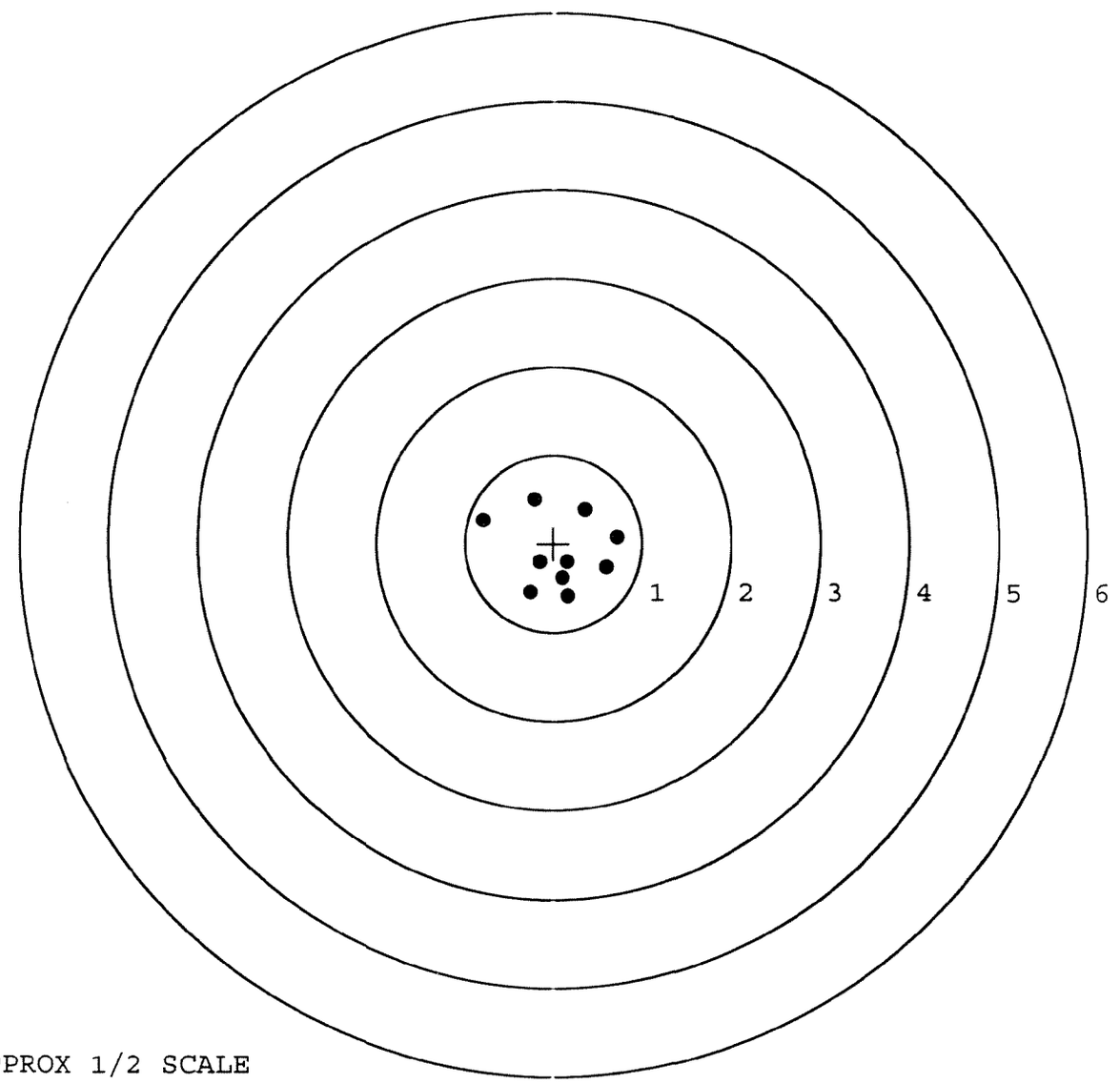
TARGET APPROX 1/2 SCALE

BARBER - M24 0001653

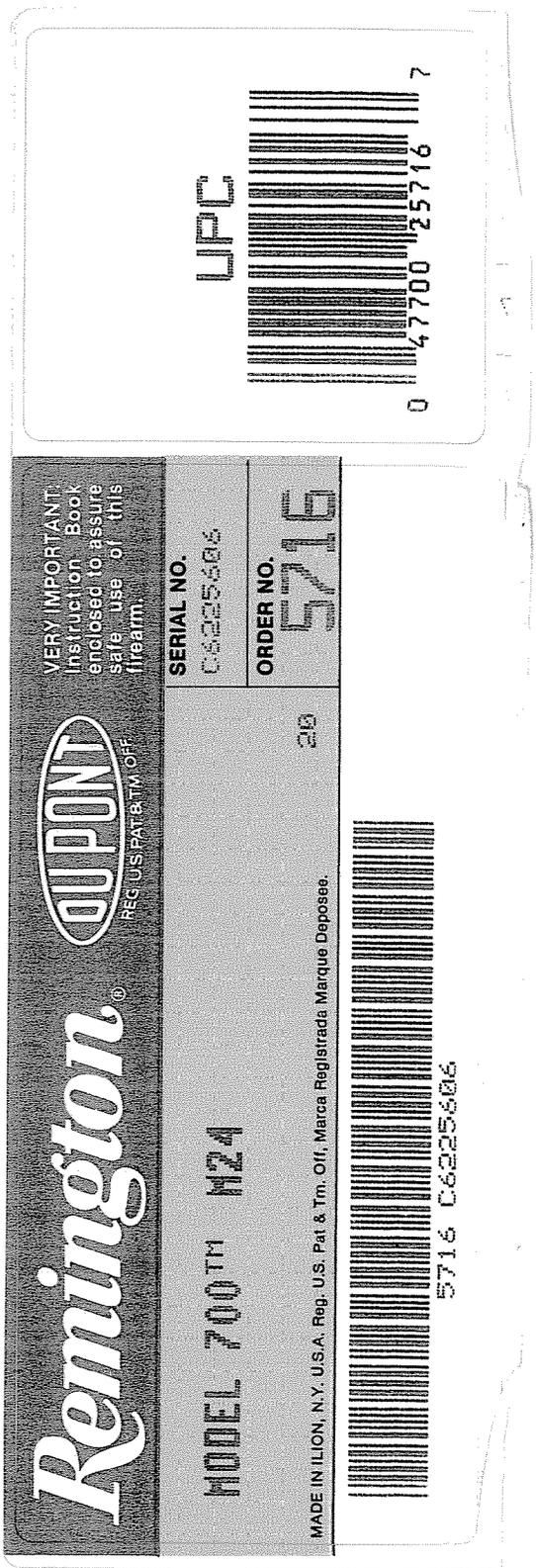
SERIAL NUMBER: G6738642.__0
TARGET NUMBER: 5
FILE DATE: 05/06/2008
FILE TIME: 11:11

X CENTROID:	0.065
Y CENTROID:	-0.101
POA TO CENTROID:	0.120
HORZ SPREAD:	1.509
VERT SPREAD:	1.094
GROUP SPREAD:	1.522
MIN RADIUS:	0.142
MAX RADIUS:	0.934
MEAN RADIUS:	0.514
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.714	0.067
2:	0.599	-0.269
3:	0.355	0.386
4:	-0.220	0.499
5:	-0.795	0.262
6:	-0.158	-0.208
7:	0.159	-0.208
8:	0.164	-0.595
9:	-0.266	-0.549
10:	0.102	-0.391



TARGET APPROX 1/2 SCALE


Remington
DUPONT
REG. U.S. PAT. & TM. OFF.
VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.
MODEL 700TH M24
SERIAL NO.
C6225604
ORDER NO.
5716
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.
5716 C6225604
UPC
0 47700 25716 7

Scans 0464

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225606

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	1 25 89		RW
600	Proof	1 25 89		RW
607	Check Headspace	1 25 89		RW
610	Dis-assemble Gun	1 26 89		RW
612	Magnaflux Barrel Action		1.27.89	RC.
	Magnaflux Bolt		1-27-89	KCR
615	Rollmark Caliber			
617	Drill and Tap Sight Holes	2 1 89		FB
618	Polish Barrel	2 1 89		BT
620	Apply Coatings (Barrel Action)		2/10/89	KSB
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		2/16/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		2/16/89	RW
	C) Inspect Ejector Hole for Chamfer		2/16/89	RW
	D) Oil Firing Pin Ass'y		2/16/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		2/16/89	KSB

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	6	6	5			21Feb89	JS
	G) Safety Off Force	3	3	3			21Feb89	JS
	H) Trigger Pull Test & Retainability						21Feb89	JS
	I) Firing Pin Indent	.0205	.0205	.0205			21Feb89	JS
	J) Assemble Stock						2/22/89	KW
	K) Assemble Swivel Studs						24Feb89	JS
	L) Attach Front and Rear Sight Assemblies						2/22/89	KW
	M) Iron Sight Alignment						2/22/89	KW
	N) Detach Front & Rear Sights & place in numbered container						2/22/89	KW
	O) Attach Scope to Rifle						23Feb89	JS
	P) Detach & Attach Scope 20 Times						23Feb89	JS
640	Gallery Target & Test	52	2	100			2-23-89	AC
	A) Time						11	AC
	B) Malfunctions	NONE					11	AC
	C) Pierced Primers	NONE					11	AC
	D) Optical Clearity of Scope	OK					11	AC
645	Inspect for Live Ammo	NONE					2-23-89	AC
655	Final Inspection A) Headspace						24Feb89	JS
	B) Trigger Pull	2.34	2.42	2.39	2.35	2.03	24Feb89	JS
	C) Function						24Feb89	JS
660	Pack						22Mar89	JS

SWS TRIGGER PULL TEST

SERIAL NO. 5606

DATE 3-30-90

TESTER JR

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.47	2.67		MIN. SETTING,
PULL #2	2.50	2.42	2.56		NO AVG. OF 5
PULL #3	2.51	2.46	2.60		READINGS ACCEPT-
PULL #4	2.57	2.45	2.58		ABLE LESS THAN 2#
PULL #5	2.50	2.52	2.48		
TOTAL	12.61	12.32	12.88		
AVG.	2.522	2.464	2.576		

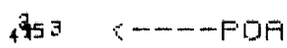
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.49	3.60		
PULL #2	3.59	3.52		
PULL #3	3.43	3.50		
PULL #4	3.34	3.50		
PULL #5	3.38	3.54		
TOTAL	17.23	17.66		
AVG.	3.446	3.532		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.29	4.24		
PULL #2	4.29	4.26		
PULL #3	4.28	4.27		
PULL #4	4.28	4.28		
PULL #5	4.31	4.12		
TOTAL	21.45	21.17		
AVG.	4.29	4.234		

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225606
23 Feb 1989

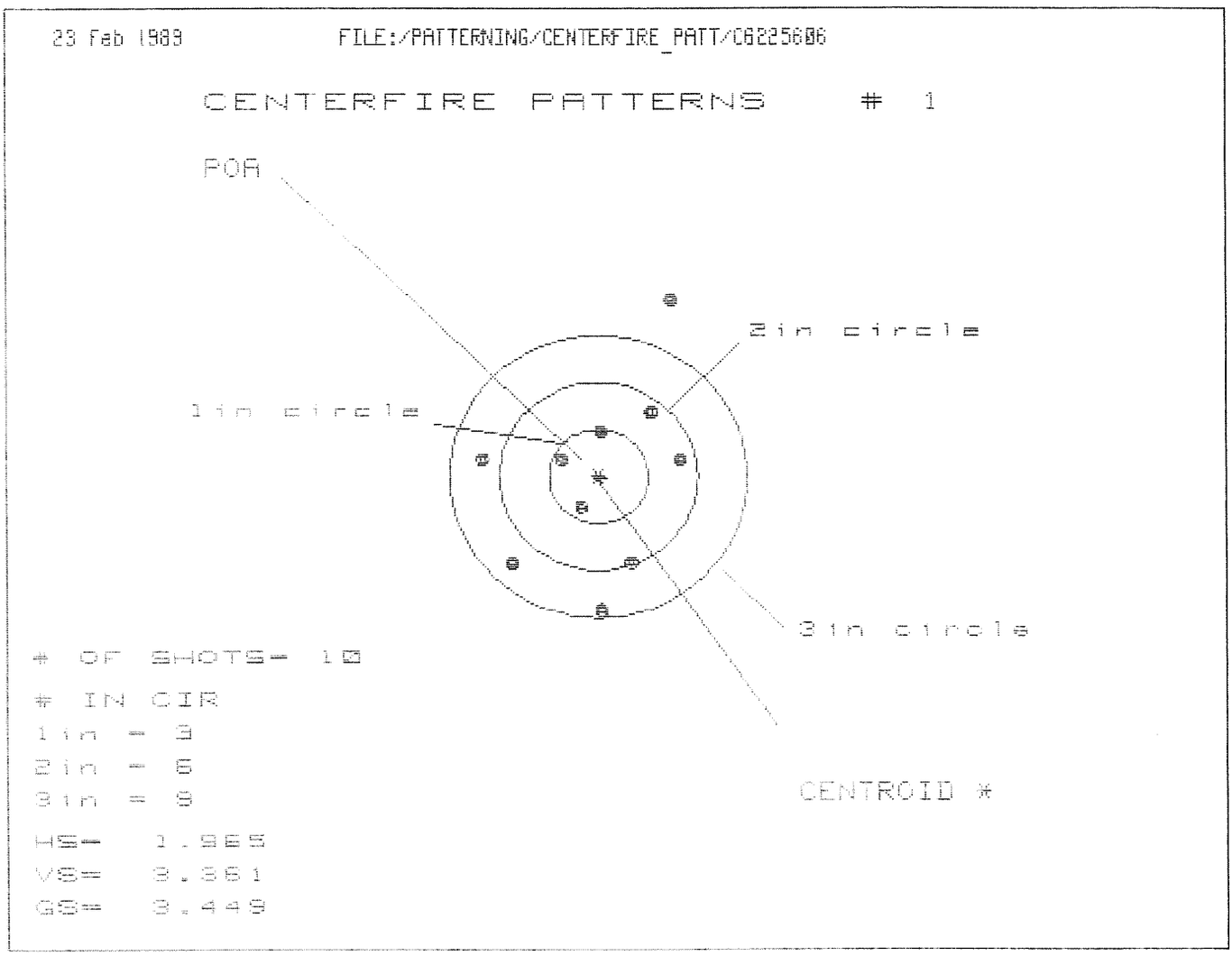
CENTROIDAL DISTANCES

0	TO	1	.0310644
1	TO	2	.17184
1	TO	3	.502842
1	TO	4	.265113
1	TO	5	.219429

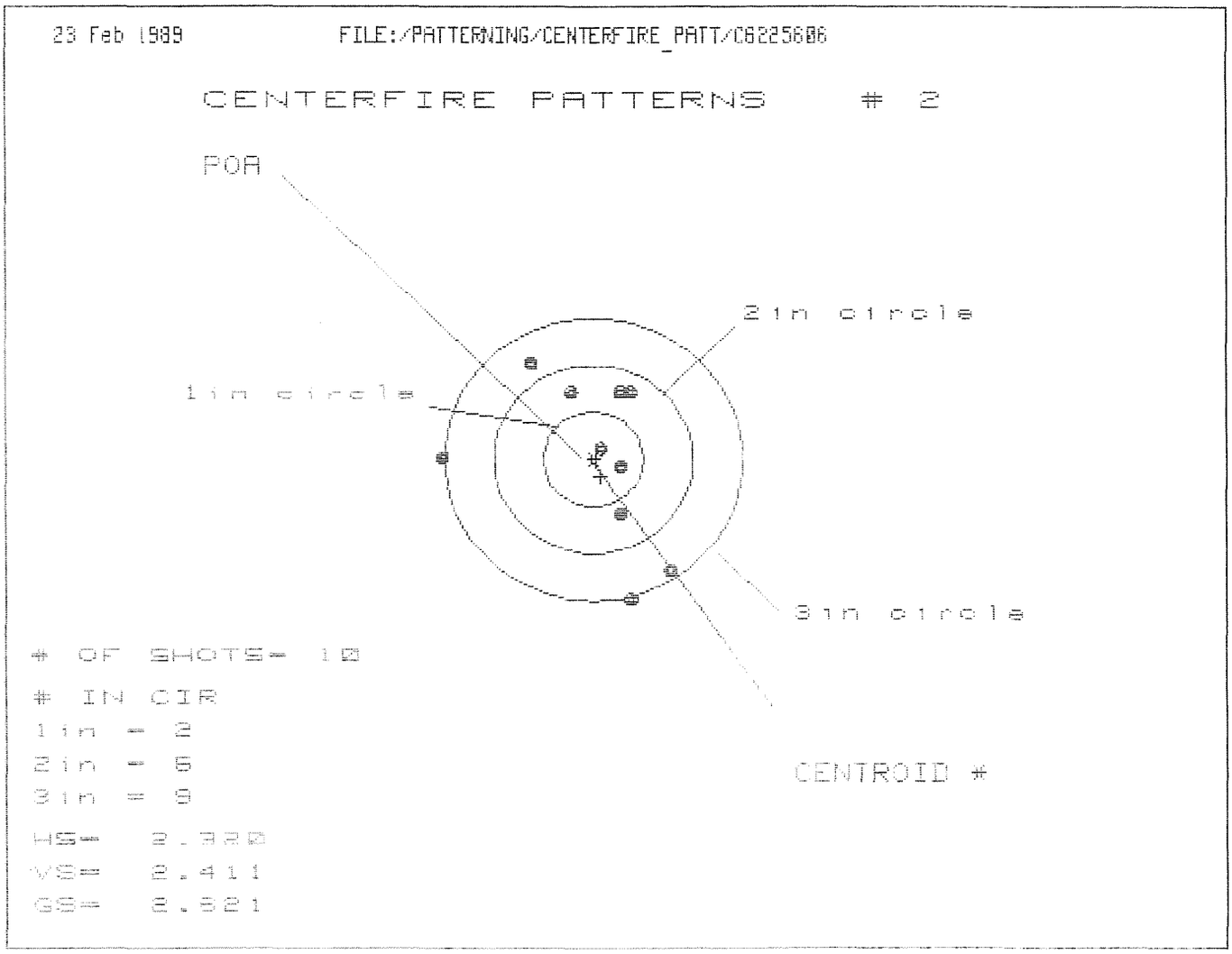


THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0596
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0324
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0678375

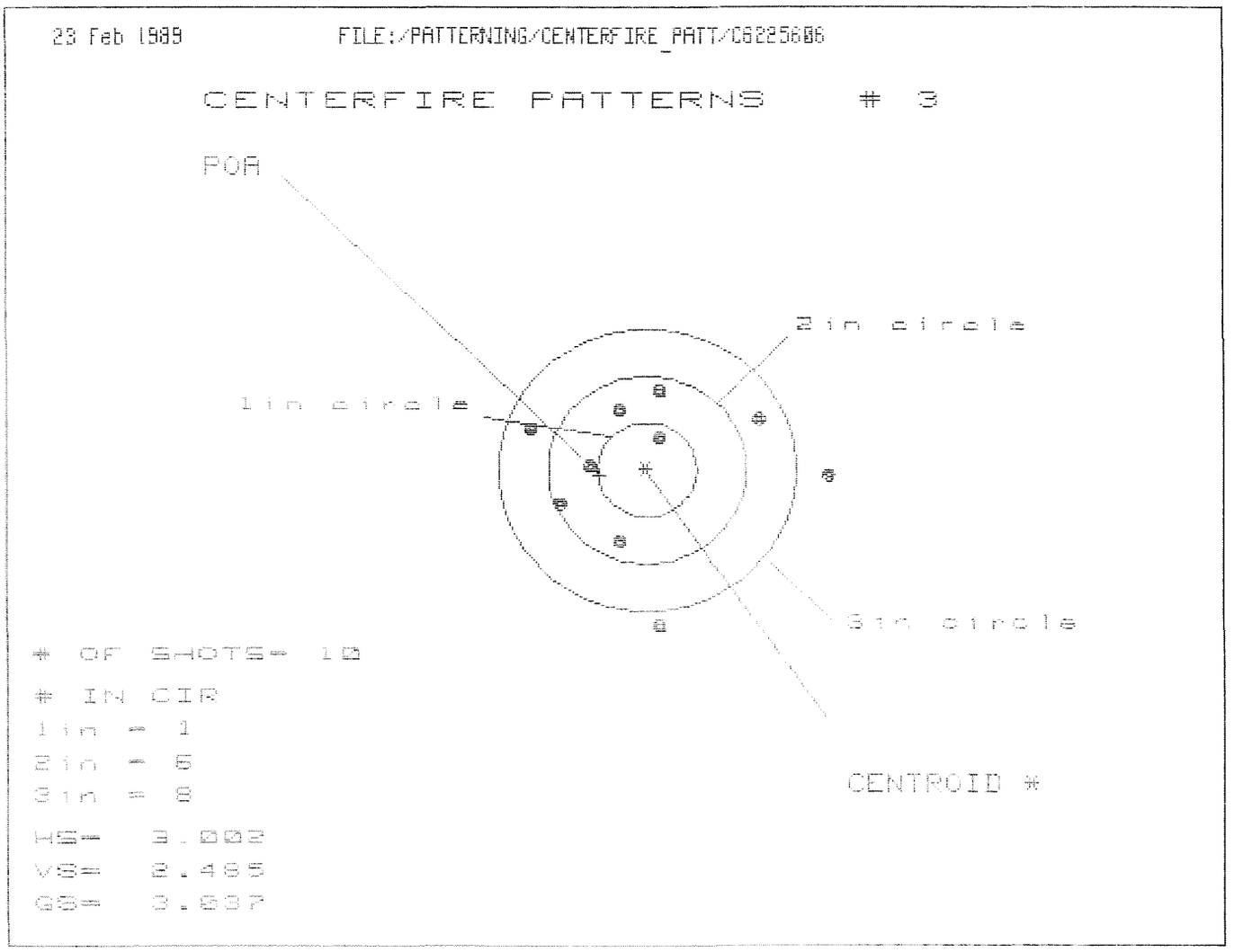
THE AMR FOR THIS RIFLE IS: .9632



PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.833	.916	.924
MINIMUM X	:	-1.132	-1.049	-1.041
MAXIMUM Y	:	1.915	.849	.694
MINIMUM Y	:	-1.446	-1.233	-.869
CENTROID X	:	-.026	-.109	-.117
CENTROID Y	:	.017	-.196	-.041
POA TO CENTROID in.	:	.031	.224	.124
MIN RADIUS	:	.368	.139	.286
MEAN RADIUS	:	.979	.843	.781
MAX RADIUS	:	2.057	1.235	1.142
HORIZONTAL SPREAD	:	1.965	1.965	1.965
VERTICAL SPREAD	:	3.361	2.082	1.563
EXTREME SPREAD	:	3.449	2.153	2.069
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	



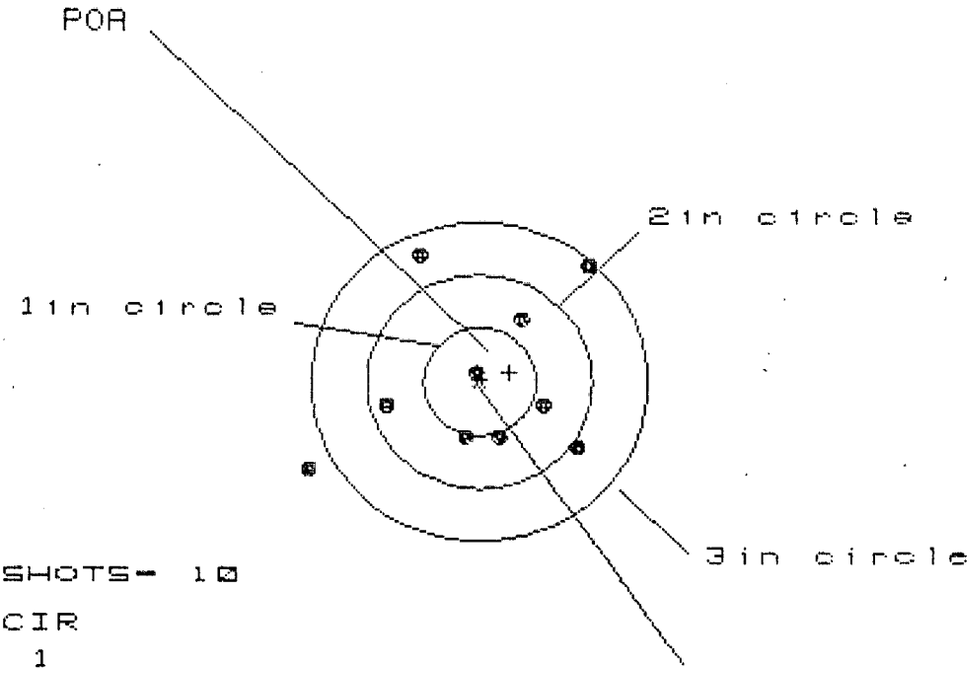
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.751	.577	.606
MINIMUM X	:	-1.569	-.792	-.763
MAXIMUM Y	:	.973	.969	.789
MINIMUM Y	:	-1.438	-1.442	-1.388
CENTROID X	:	-.074	.100	.071
CENTROID Y	:	.182	.186	.366
POA TO CENTROID in.	:	.197	.211	.373
MIN RADIUS	:	.175	.106	.062
MEAN RADIUS	:	.917	.814	.703
MAX RADIUS	:	1.569	1.461	1.514
HORIZONTAL SPREAD	:	2.320	1.369	1.369
VERTICAL SPREAD	:	2.411	2.411	2.177
EXTREME SPREAD	:	2.621	2.621	2.572
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.798	1.295	1.333
MINIMUM X	:	-1.204	-1.004	-.966
MAXIMUM Y	:	.821	.817	.609
MINIMUM Y	:	-1.664	-1.668	-.994
CENTROID X	:	.475	.275	.237
CENTROID Y	:	.060	.064	.272
POA TO CENTROID in.	:	.479	.283	.361
MIN RADIUS	:	.326	.403	.366
MEAN RADIUS	:	1.025	.907	.770
MAX RADIUS	:	1.798	1.696	1.373
HORIZONTAL SPREAD	:	3.002	2.299	2.299
VERTICAL SPREAD	:	2.485	2.485	1.603
EXTREME SPREAD	:	3.037	2.485	2.301
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	

23 Feb 1989 FILE:/PATTERNING/CENTERFIRE_PATT/C6225606

CENTERFIRE PATTERNS # 4



OF SHOTS= 10

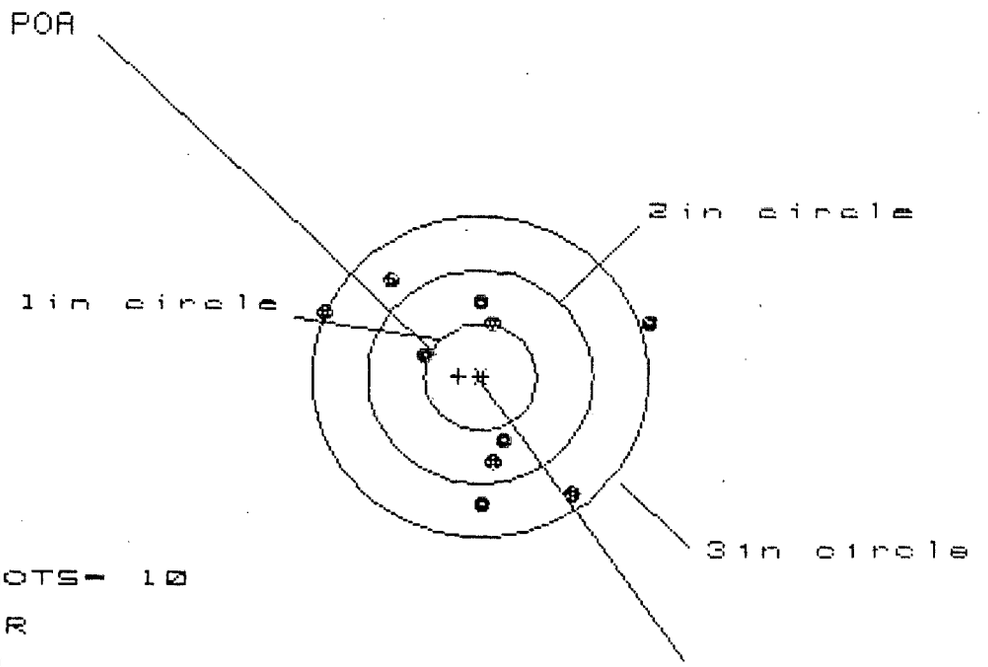
# IN CIR
1in = 1
2in = 6
3in = 9

HS= 2.506
VS= 2.000
GS= 3.190

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.978	.808	.779
MINIMUM X	:	-1.528	-.977	-.876
MAXIMUM Y	:	1.150	1.055	1.184
MINIMUM Y	:	-.850	-.702	-.573
CENTROID X	:	-.269	-.099	-.201
CENTROID Y	:	-.089	.006	-.123
POA TO CENTROID in.	:	.283	.100	.235
MIN RADIUS	:	.065	.170	.119
MEAN RADIUS	:	.887	.789	.697
MAX RADIUS	:	1.748	1.309	1.329
HORIZONTAL SPREAD	:	2.506	1.785	1.655
VERTICAL SPREAD	:	2.000	1.757	1.757
EXTREME SPREAD	:	3.190	2.236	2.236
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

23 Feb 1989 FILE:/PATTERNING/CENTERFIRE_PATT/C6225606

CENTERFIRE PATTERNS # 5



OF SHOTS= 10

# IN CIR
1in = 0
2in = 5
3in = 8

HS= 2.911
VS= 2.117
GS= 2.913

PATTERN #	:	45		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.513	.984	.830
MINIMUM X	:	-1.398	-1.230	-.743
MAXIMUM Y	:	.956	1.012	1.095
MINIMUM Y	:	-1.161	-1.105	-1.022
CENTROID X	:	.192	.024	.178
CENTROID Y	:	-.008	-.064	-.147
POA TO CENTROID in.	:	.192	.069	.230
MIN RADIUS	:	.540	.464	.451
MEAN RADIUS	:	1.008	.934	.863
MAX RADIUS	:	1.595	1.398	1.323
HORIZONTAL SPREAD	:	2.911	2.214	1.573
VERTICAL SPREAD	:	2.117	2.117	2.117
EXTREME SPREAD	:	2.913	2.762	2.548
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

BARBER - M24 0001664 ORT

COMMENTS: WOG 12 OF 16

ORDER: R 97-05087

INITIAL	CUSTOMER ORDER NO.
JJM	011945

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
02/25/97	02/25/97	LJ 2-89	C6225606		700 7.62 NATO

ACCESSORIES: SCOPE BASE W/STUDS

FROM:

CDR, HSC
1/7 SFG (A)
FT BRAGG NC 28307

SHIP TO:

CDR, HSC
1/7 SFG (A)
FT BRAGG NC
28307

CUST NO:162915 C.O.D

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA
					DOOR

GUN CONDITION
- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

W52H097108 #242

PARTS

Barrel — 96003

COMMENTS

Repowder Coat Trigger Guard Assy Front & Rear Sight Bases.

Re-inc Scope Base & Swivel Studs

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
RW	✓	✓	✓	✓	
GALLERY TESTER	**DATE**	**DATE**	**DATE**	**DATE**	**DATE**
✓	3/3/97	3/25/97	4/7/97	4/7/97	

OFFICE COPY

RD6925 REV. 11/96

SWS/Repair

Final Inspection

Sn: C6225606	DATE REC'D: 2/25/97	DATE RET'D:

Auditor: RW

Item:

Barrel Assy.
- ✓ Barrel
- ✓ Receiver
- ✓ Front Sight Block
- ✓ Rear Sight Block
- ✓ Screws
- ✓ Finish

Item:

Stock Assy.
- ✓ Stock
- ✓ Sling Swivel Studs
- ✓ Adjustable Butt Plate
- ✓ Lock Nuts
- ✓ Barrel Clearance
- ✓ Color/Finish

Scope Assy.
- ___ Scope
- ___ Scope Rings
- ___ Mounting Screws
- ✓ Mounting Base
- ✓ Screws
- ___ Finish
- ___ Looseness
- ___ Clarity

Systems Case
- ___ Scope Case
- ___ Iron Sights
- ___ Deployment Kit

Trigger
- ✓ Safety Operation
- ✓ Set
- ___

Misc.
- ___ DD-250
- ___ Bar Code
- ___ Packaging

Comments: _____

21 DAY TURN - AROUND

Barrel

M-24
CONTRACT # DAAA09-92-C-0834

R&E NO. SERIAL NO. C6225606

LOG IN DATE: / /		DATE	INIT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN		
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	3/5/97	
605	CHECK HEADSPACE		
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY ON FORCE		
D	SAFETY OFF FORCE		
E	FIRING PIN INDENT		
640	TARGET	4/7/97	
655	FINAL INSPECT	4/10/97	
660	PACK		
	QAR INSPECTION	SHIP DATE	

Remington Test Lab, Ilion, N.Y.

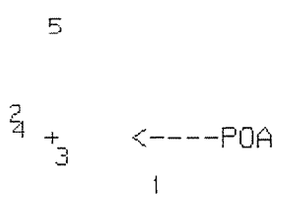
Centroidal distance calculations for Rifle # C6225606
7 Apr 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0592
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0972
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .113809

THE AMR FOR THIS RIFLE IS: .972

CENTROIDAL DISTANCES

0	TO	1	.763804
1	TO	2	1.05499
1	TO	3	.665596
1	TO	4	.983822
1	TO	5	1.2521



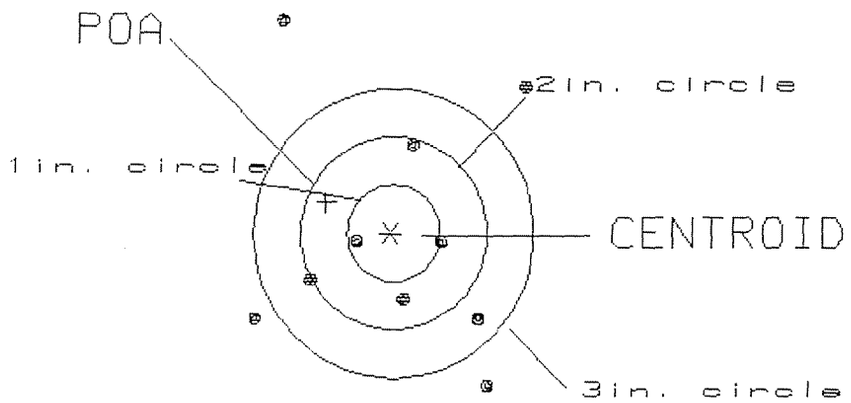
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1

POA TO CENTROID:		.764
MIN RADIUS	:	.441
MEAN RADIUS	:	1.322
MAX RADIUS	:	2.533
CENTROID X	:	.694
CENTROID Y	:	-.319

7 Apr 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225606

CENTERFIRE PATTERN # 1



# OF SHOTS= 10	# IN CIRCLE
HS= 2.91	1
VS= 3.86	4
GS= 4.45	6

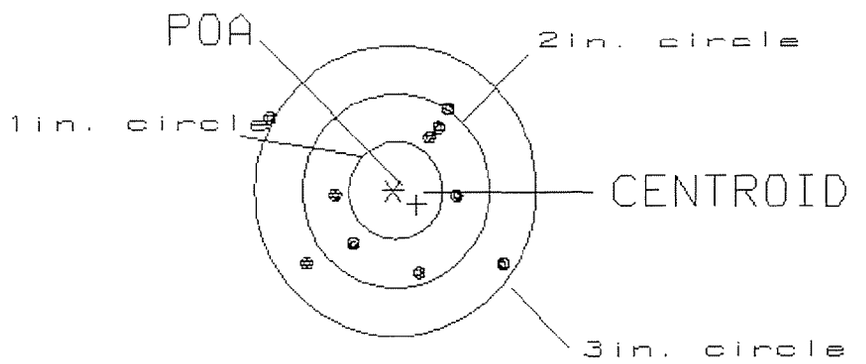
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID	:	.292
MIN RADIUS	:	.637
MEAN RADIUS	:	.947
MAX RADIUS	:	1.563
CENTROID X	:	-.252
CENTROID Y	:	.148

7 Apr 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225606

CENTERFIRE PATTERN # 2



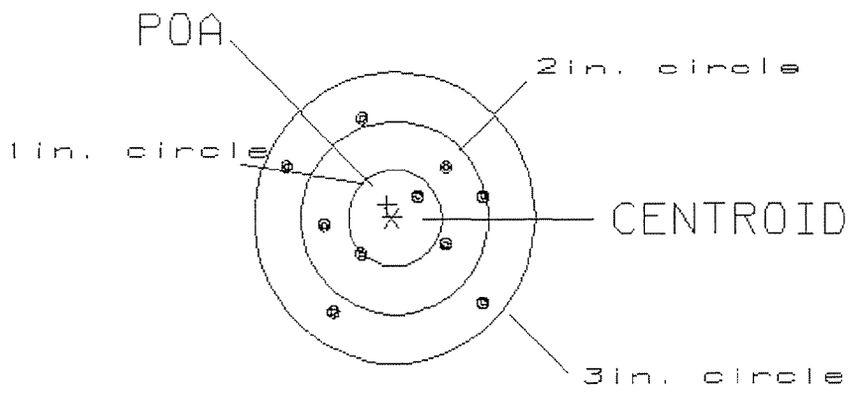
# OF SHOTS= 10	# IN CIRCLE
HS= 2.53	0
VS= 1.70	6
GS= 2.92	9

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	3
POA TO CENTROID:	.138
MIN RADIUS :	.338
MEAN RADIUS :	.865
MAX RADIUS :	1.260
CENTROID X :	.057
CENTROID Y :	-.126

7 Apr 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225606

CENTERFIRE PATTERN # 3



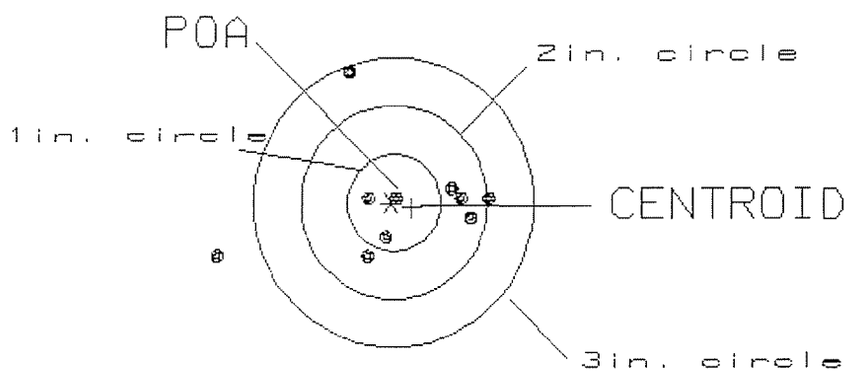
# OF SHOTS= 10	# IN CIRCLE
HS= 2.07	2
VS= 1.98	6
GS= 2.48	10

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	4	
POA TO CENTROID:		.224
MIN RADIUS	:	.076
MEAN RADIUS	:	.799
MAX RADIUS	:	2.000
CENTROID X	:	-.218
CENTROID Y	:	.050

7 Apr 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225606

CENTERFIRE PATTERN # 4



# OF SHOTS= 10	# IN CIRCLE
HS= 2.90	3
VS= 1.95	8
GS= 2.96	9

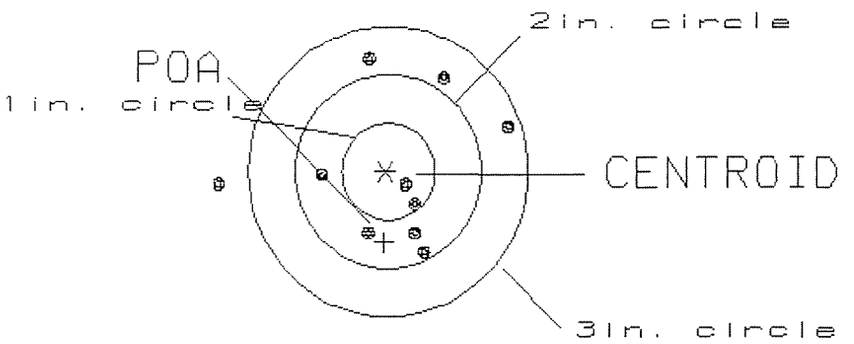
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 5

POA TO CENTROID:	.733
MIN RADIUS :	.235
MEAN RADIUS :	.927
MAX RADIUS :	1.861
CENTROID X :	.015
CENTROID Y :	.733

7 Apr 1997 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225606

CENTERFIRE PATTERN # 5



# OF SHOTS= 10	# IN CIRCLE
HS= 3.12	2
VS= 2.08	6
GS= 3.16	9