

C6522191

MODEL 700™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.



Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00149818

Serial: C6522191 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status:

Closed 8/25/2008 9:51:42 AM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: CAMP ROBERTS MATES

CAMP ROBERTS MATES

Address 1: EAST GARRISON BLDG 25021

EAST GARRISON BLDG 25021

Address 2: ATTN: CW4 KEISTER

PO Box:

ATTN: CW4 KEISTER

PO Box:

City: SAN MIGUEL

SAN MIGUEL

State: CA

Zip Code: 93451

Country: US

State: CA

Zip Code: 93451

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition

Notes:

CSR

Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A008	With Swivel	2
A017	Scope Base	1
A057	Frt and Rear Sgt Base	1

Repair Search

Refresh

Close

nagletj

8/25/2008

10:26 AM

C&P

NUM

INS

SCRL



10:26 AM

Serial Number: C6522191

Model: M24 SWS



RE00149818

M-24 INSPECTION CHECKLIST
 CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER

149818

SERIAL NUMBER

C6522191

LOG-IN DATE

8-25-08

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN			
505	RE-BARREL			
560	ASSEMBLE	Clean & Evaluate	9-16-08	RTZ
600	PROOF			
605	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX			
510	DRILL AND TAP			
615	ROLLMARK CALIBER			
618	ROTO-BLAST			
620	APPLY COATINGS			
625	FINAL ASSEMBLY			
640	FUNCTION TEST AND	(PASS) FAIL	9-20-08	TRW
650	TARGET	(PASS) FAIL	9-20-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
670	FINAL INSPECTION A) HEADSPACE	(PASS) FAIL	9-23-08	TR
	B) TRIGGER PULL	2.55 2.50 2.47 2.37 2.41	9-23-08	TR
680	F) SAFETY ON FORCE	2 2 2	9-23-08	TR
	G) SAFETY OFF FORCE	3 3 3	9-23-08	TR
	I) FIRING PIN INDENT	.025 .024 .025	9-23-08	TR
690	PACK		9-25-08	FM

BARBER - M24 0003244

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6522191. __1
FILE DATE AND TIME: 09/22/2008 06:14

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

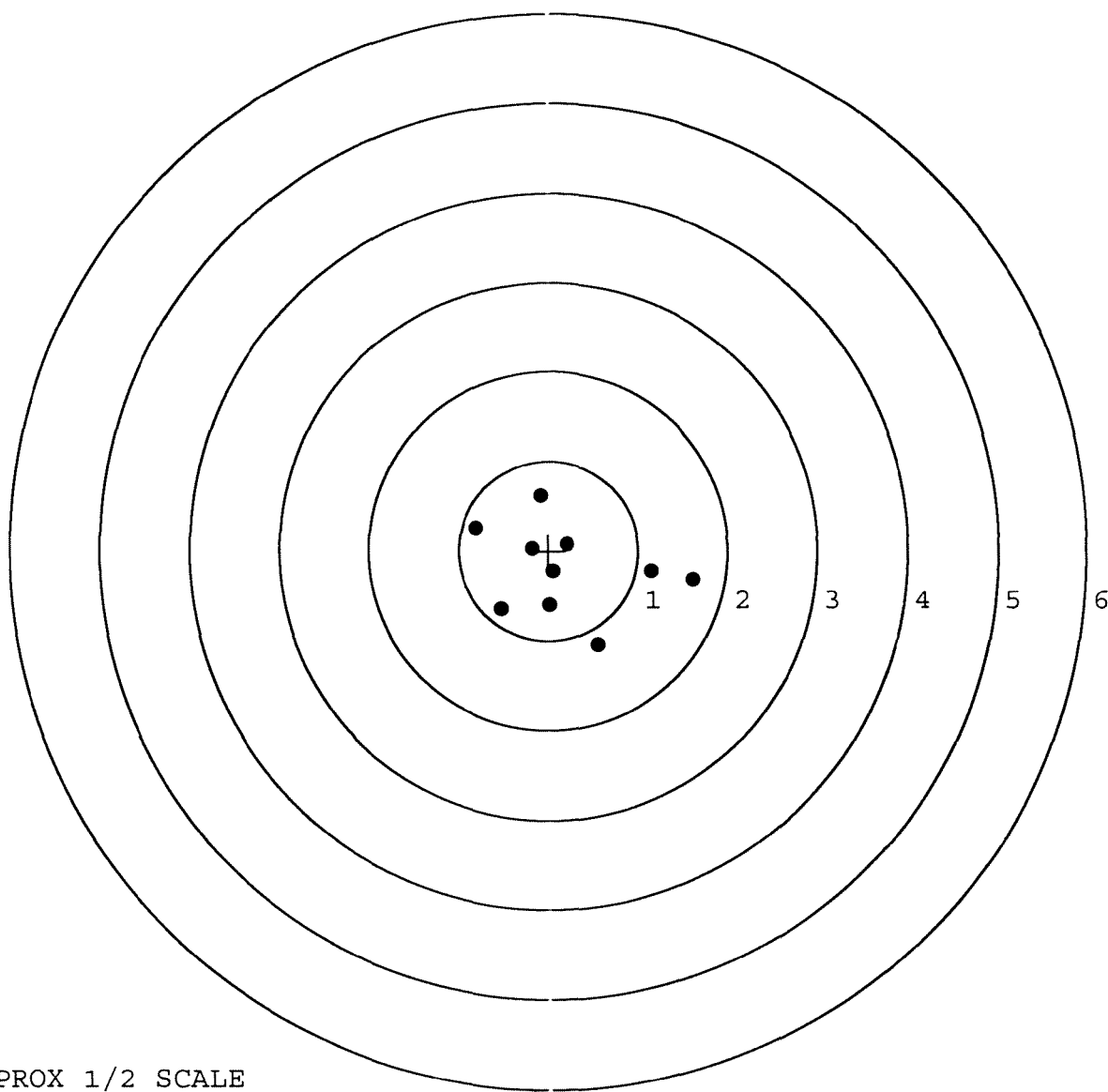
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean - .731

BARBER - M24 0003245

SERIAL NUMBER: C6522191. __1
TARGET NUMBER: 1
FILE DATE: 09/22/2008
FILE TIME: 06:14

	POINT#	X	Y
	1:	1.619	-0.320
	2:	1.151	-0.229
	3:	0.559	-1.053
	4:	0.011	-0.607
X CENTROID:	5:	-0.528	-0.651
Y CENTROID:	6:	-0.186	0.029
POA TO CENTROID:	7:	0.048	-0.227
HORZ SPREAD:	8:	0.209	0.076
VERT SPREAD:	9:	-0.090	0.608
GROUP SPREAD:	10:	-0.813	0.258
MIN RADIUS:		0.151	
MAX RADIUS:		1.425	
MEAN RADIUS:		0.746	
# IN 1 IN DIAMETER:		4	
# IN 2 IN DIAMETER:		8	
# in 3 IN DIAMETER:		10	



TARGET APPROX 1/2 SCALE

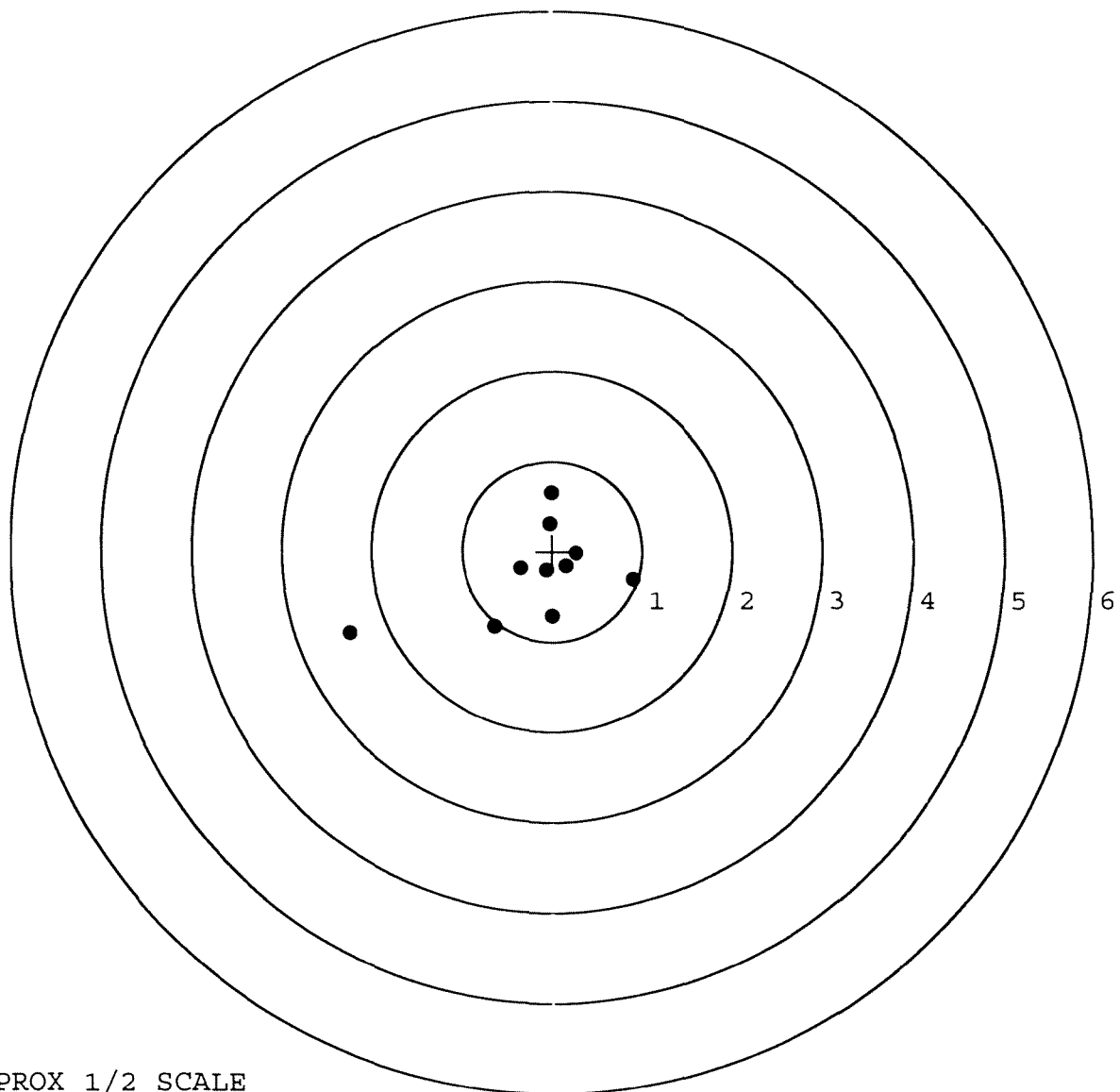
BARBER - M24 0003246

SERIAL NUMBER: C6522191. __1
TARGET NUMBER: 2
FILE DATE: 09/22/2008
FILE TIME: 06:14

X CENTROID: -0.204
Y CENTROID: -0.242
POA TO CENTROID: 0.317
HORZ SPREAD: 3.140
VERT SPREAD: 1.551
GROUP SPREAD: 3.196
MIN RADIUS: 0.137
MAX RADIUS: 2.144
MEAN RADIUS: 0.716

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.899	-0.315
2:	0.001	-0.723
3:	-0.639	-0.835
4:	-0.355	-0.193
5:	-0.071	-0.209
6:	0.147	-0.161
7:	0.262	-0.020
8:	-0.030	0.305
9:	-0.013	0.641
10:	-2.241	-0.910



TARGET APPROX 1/2 SCALE

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6522191.___0

FILE DATE AND TIME: 01/31/2007 13:20

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

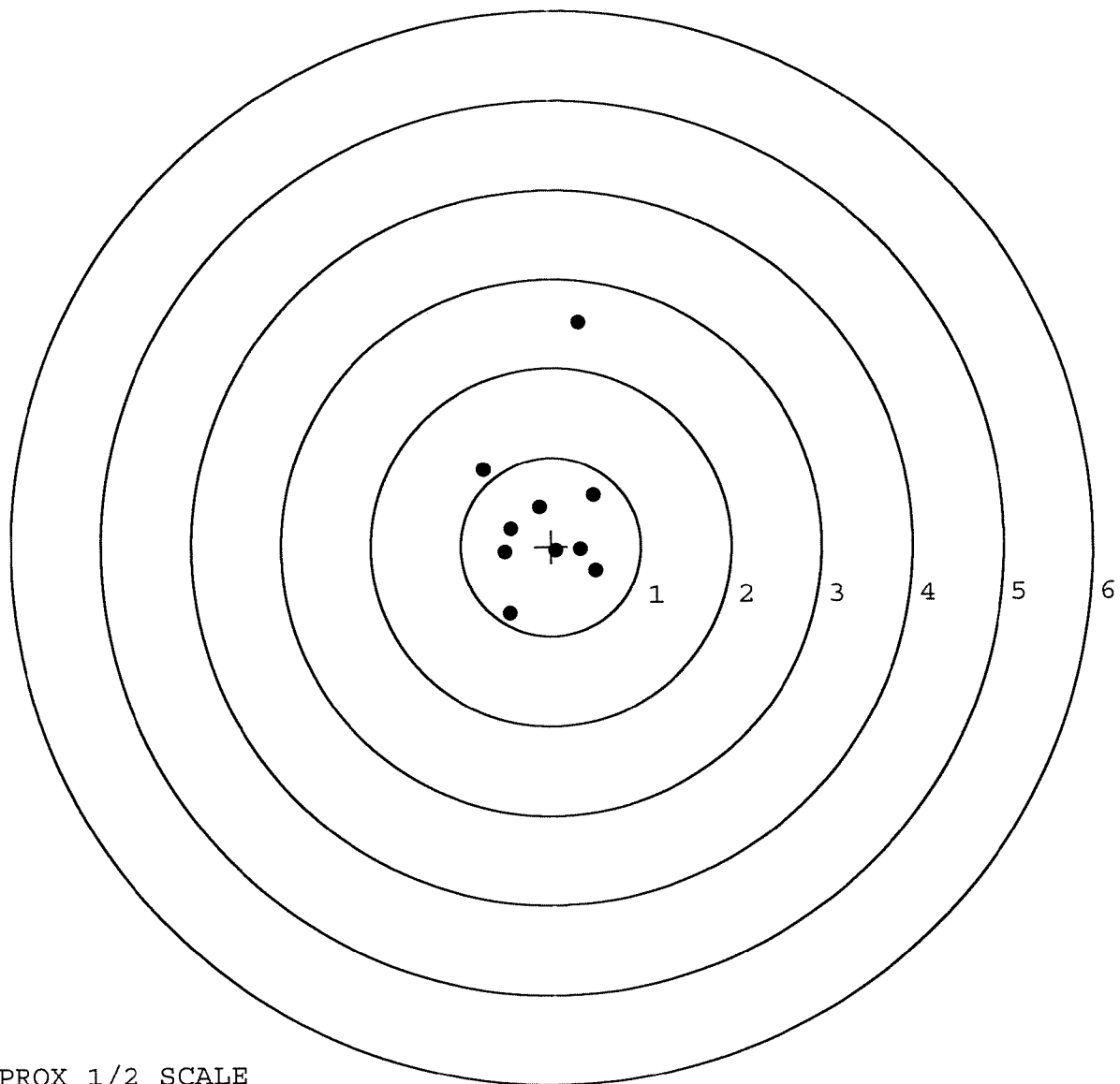
The Average X Centroid of the Five Target Set:	0.044
The Average Y Centroid of the Five Target Set:	0.030
The Average Point of Impact of the Five Target Set:	0.053
The Average Mean Radius of the Five Target Set:	0.580
The Distance from POA to Centroid Target #1:	0.348
The Distance from Centroid Target #2 to Centroid Target #1:	0.343
The Distance from Centroid Target #3 to Centroid Target #1:	0.400
The Distance from Centroid Target #4 to Centroid Target #1:	0.405
The Distance from Centroid Target #5 to Centroid Target #1:	0.513

BARBER - M24 0003249

SERIAL NUMBER: C6522191. __0
TARGET NUMBER: 1
FILE DATE: 01/31/2007
FILE TIME: 13:20

X CENTROID: -0.063
Y CENTROID: 0.342
POA TO CENTROID: 0.348
HORZ SPREAD: 1.242
VERT SPREAD: 3.258
GROUP SPREAD: 3.351
MIN RADIUS: 0.121
MAX RADIUS: 2.198
MEAN RADIUS: 0.775
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.744	0.868
2:	0.478	0.576
3:	0.498	-0.275
4:	0.333	-0.037
5:	0.048	-0.049
6:	-0.128	0.445
7:	-0.451	0.206
8:	-0.518	-0.065
9:	-0.466	-0.751
10:	0.320	2.507



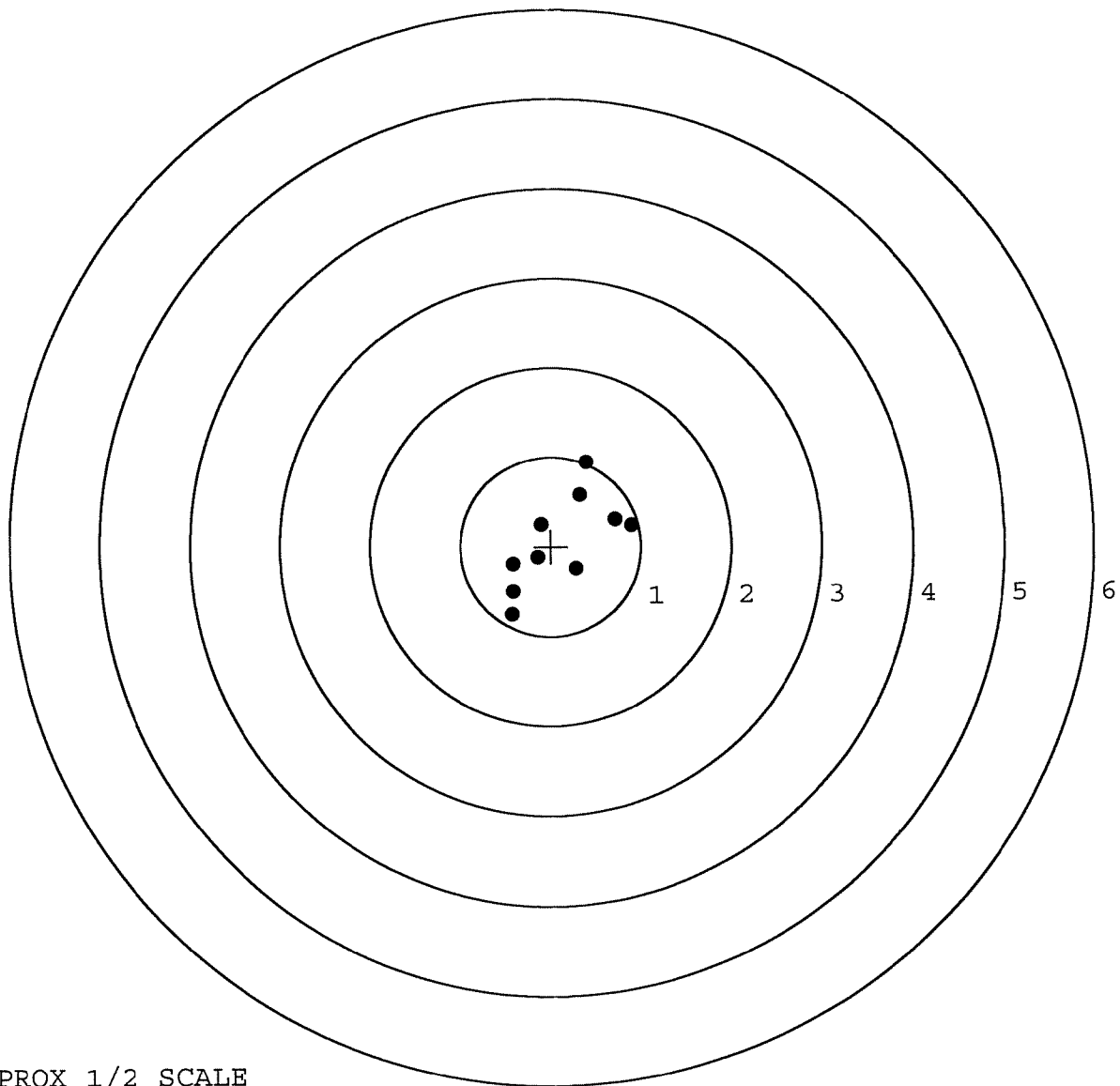
TARGET APPROX 1/2 SCALE

BARBER - M24 0003250

SERIAL NUMBER: C6522191. __0
TARGET NUMBER: 2
FILE DATE: 01/31/2007
FILE TIME: 13:20

X CENTROID: 0.109
Y CENTROID: 0.046
POA TO CENTROID: 0.119
HORZ SPREAD: 1.328
VERT SPREAD: 1.698
GROUP SPREAD: 1.894
MIN RADIUS: 0.296
MAX RADIUS: 0.970
MEAN RADIUS: 0.624
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.405	0.940
2:	0.331	0.572
3:	0.894	0.232
4:	0.716	0.298
5:	0.286	-0.249
6:	-0.109	0.245
7:	-0.150	-0.123
8:	-0.423	-0.196
9:	-0.423	-0.503
10:	-0.434	-0.758



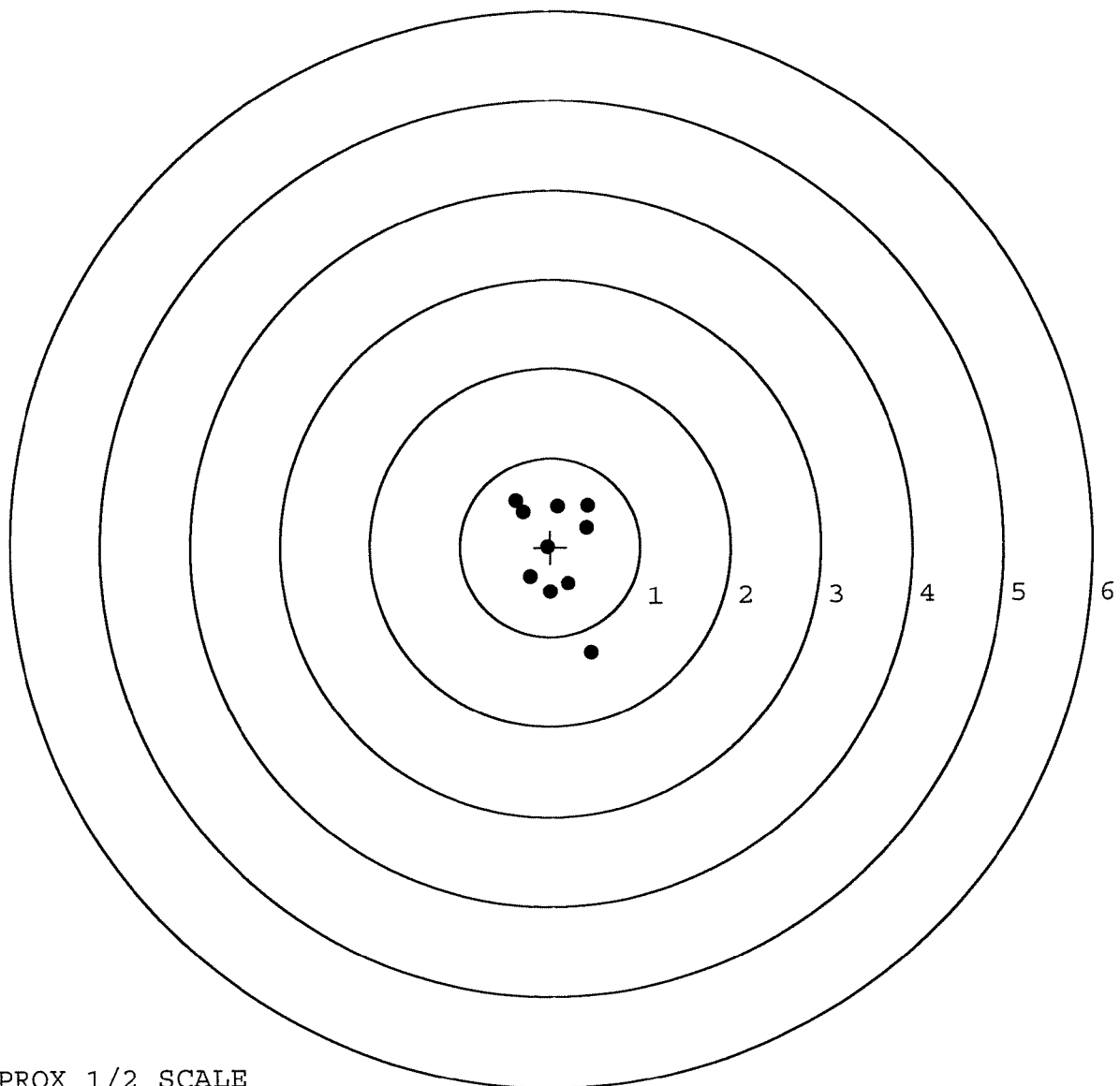
TARGET APPROX 1/2 SCALE

BARBER - M24 0003251

SERIAL NUMBER: C6522191. __0
TARGET NUMBER: 3
FILE DATE: 01/31/2007
FILE TIME: 13:20

X CENTROID: 0.060
Y CENTROID: -0.038
POA TO CENTROID: 0.071
HORZ SPREAD: 0.836
VERT SPREAD: 1.706
GROUP SPREAD: 1.900
MIN RADIUS: 0.103
MAX RADIUS: 1.210
MEAN RADIUS: 0.542
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.383	0.524
2:	-0.302	0.396
3:	0.081	0.455
4:	0.423	0.460
5:	0.407	0.219
6:	-0.037	-0.002
7:	-0.228	-0.332
8:	-0.012	-0.505
9:	0.194	-0.412
10:	0.453	-1.182



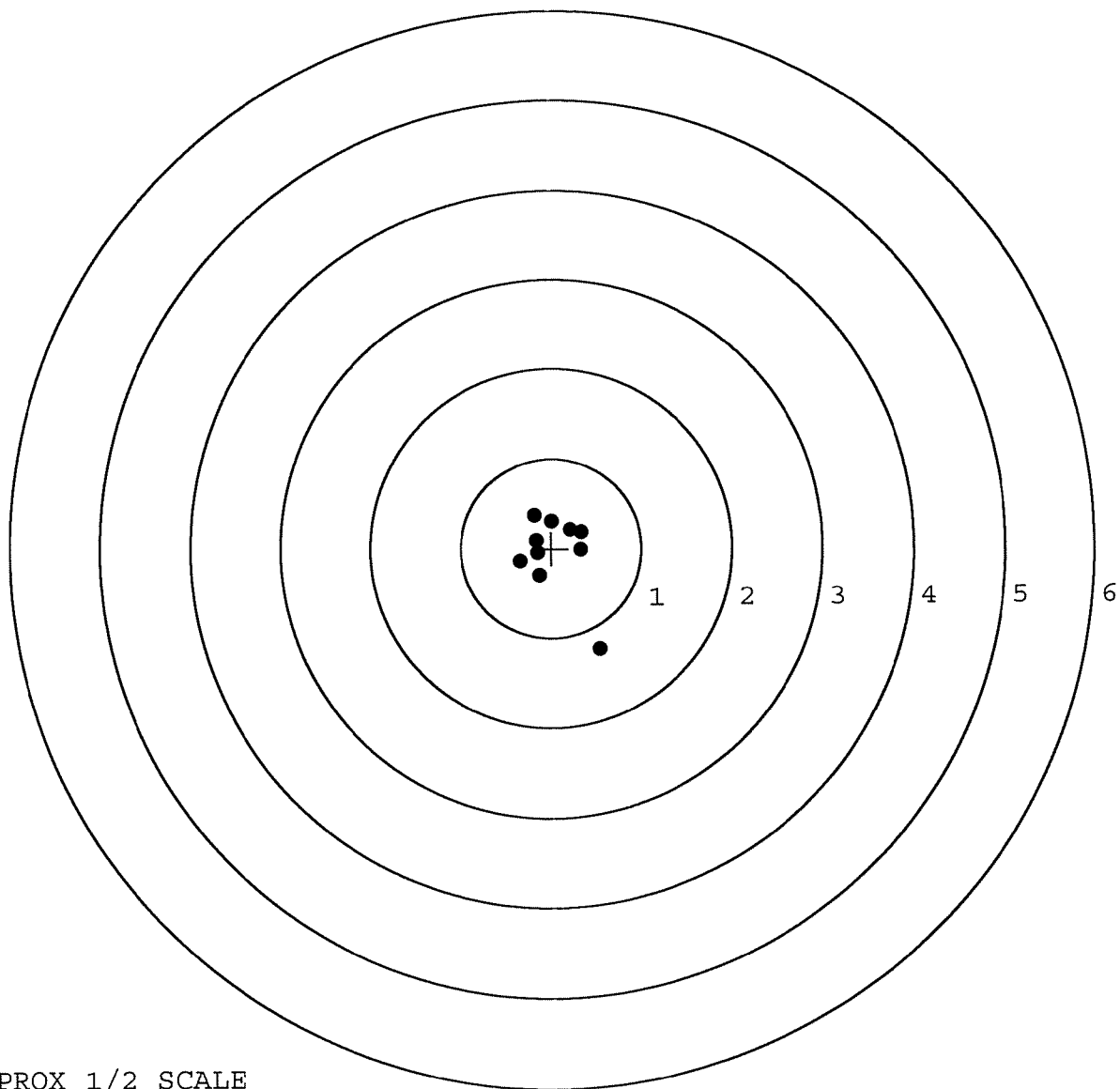
TARGET APPROX 1/2 SCALE

BARBER - M24 0003252

SERIAL NUMBER: C6522191. __0
TARGET NUMBER: 4
FILE DATE: 01/31/2007
FILE TIME: 13:20

X CENTROID: 0.039
Y CENTROID: -0.050
POA TO CENTROID: 0.063
HORZ SPREAD: 0.886
VERT SPREAD: 1.497
GROUP SPREAD: 1.664
MIN RADIUS: 0.197
MAX RADIUS: 1.189
MEAN RADIUS: 0.416
IN 1 IN DIAMETER: 9
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.535	-1.130
2:	0.327	-0.015
3:	0.334	0.181
4:	0.207	0.210
5:	0.001	0.305
6:	-0.191	0.367
7:	-0.173	0.089
8:	-0.139	-0.304
9:	-0.351	-0.146
10:	-0.158	-0.052



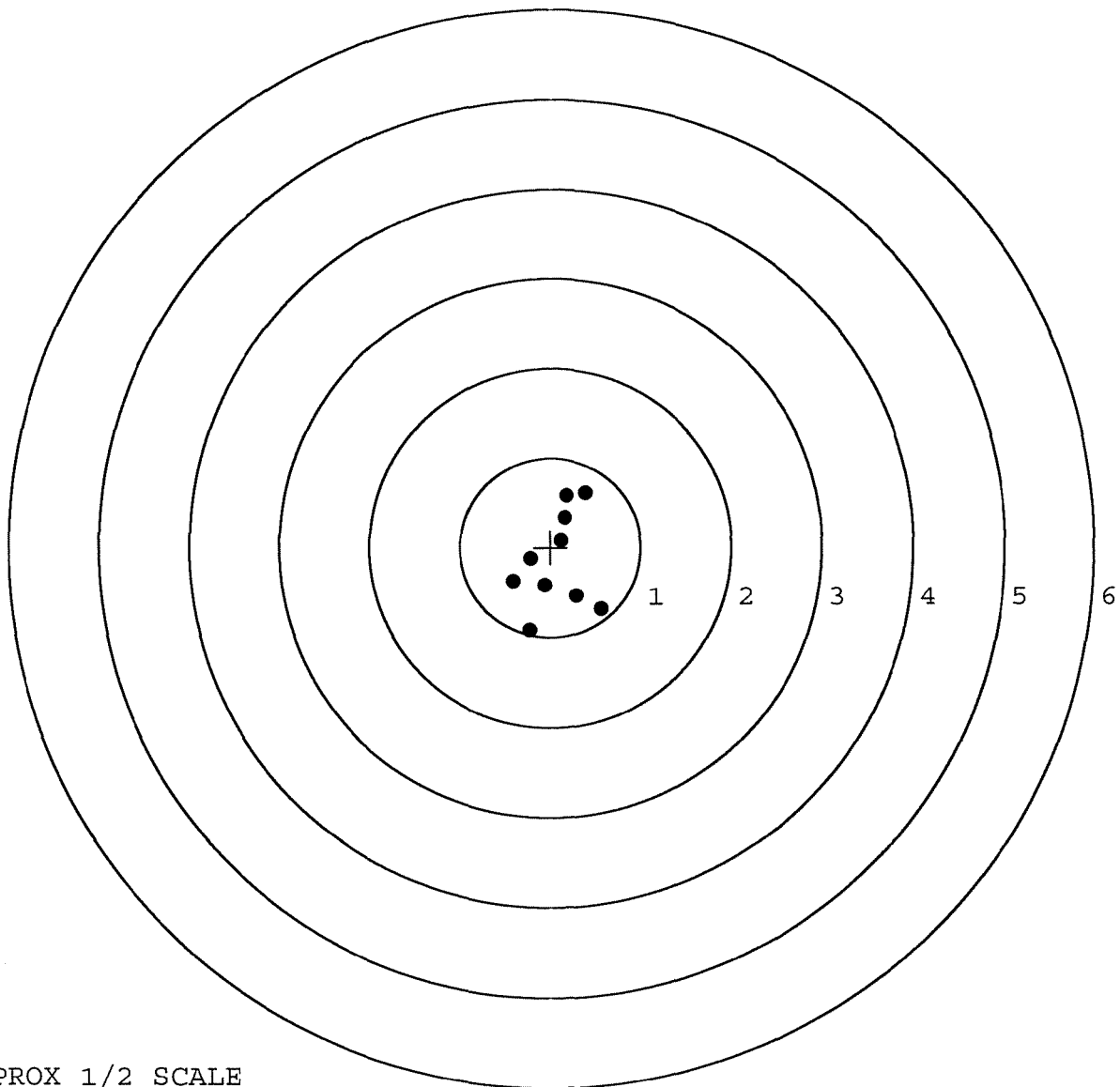
TARGET APPROX 1/2 SCALE

BARBER - M24 0003253

SERIAL NUMBER: C6522191. __0
TARGET NUMBER: 5
FILE DATE: 01/31/2007
FILE TIME: 13:20

POINT#	X	Y
1:	0.562	-0.689
2:	0.290	-0.543
3:	-0.239	-0.927
4:	-0.067	-0.430
5:	-0.414	-0.384
6:	-0.226	-0.129
7:	0.387	0.610
8:	0.176	0.577
9:	0.154	0.327
10:	0.119	0.075

X CENTROID: 0.074
Y CENTROID: -0.151
POA TO CENTROID: 0.169
HORZ SPREAD: 0.976
VERT SPREAD: 1.537
GROUP SPREAD: 1.660
MIN RADIUS: 0.231
MAX RADIUS: 0.837
MEAN RADIUS: 0.544
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

INSPECTION CHECKLIST - REPAIRS

CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	123773		
SERIAL NUMBER	C6522191		
LOG-IN DATE	1-17-07		
OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	1-18-07	RTZ
505	RE-BARREL	1-19-07	RTZ
420	ASSEMBLE	1-19-07	RTZ
440	PROOF	MAGNA-FLUX INSPECTED	
460	CHECK HEADSPACE	1-19-07	RP
470	DIS-ASSEMBLE GUN	JAN 23 2007 1-22-07	RTZ
480	MAGNAFLUX	OPERATOR (PPD)	APD
510	DRILL AND TAP	1-22-07	FM
500	ROLLMARK CALIBER	1-23-07	CW
520	GOFF BLAST BBL / REC	1-23-07	WB
530 & 540	APPLY COATINGS	1-25-07	WJ
560	FINAL ASSEMBLY	1-30-07	RTZ
640	FUNCTION TEST AND	PASS FAIL	
650	TARGET	PASS FAIL	TRW
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	1-31-07	FM
	A) HEADSPACE	2-2-07	RTZ
	B) TRIGGER PULL	2-2-07	RTZ
		2.62 2.61 2.60 2.61 2.65 1-31-07	TRW
680	F) SAFETY ON FORCE	4.5 4.0 4.25 1-31-07	TRW
	G) SAFETY OFF FORCE	2.5 2.5 2.5 1-31-07	TRW
	I) FIRING PIN INDENT	.025 .025 .025 1-31-07	TRW
690	PACK		2807

F006 REV 5/2006

BARREL ASSEMBLY	STOCK ASSEMBLY
_____ BARREL	_____ STOCK
_____ RECEIVER	_____ SLING SWIVEL STUDS
_____ FRONT SIGHT BASE	_____
_____ REAR SIGHT BASE	_____ BUTT PATE
_____ SCREWS	_____ LOCK NUTS
_____ FINISH	_____ BARREL CLEARANCE
	_____ COLOR / FINISH
SCOPE ASSEMBLY	SYSTEM CASE
_____ SCOPE	_____ SCOPE CASE
_____ SCOPE RINGS	_____ IRON SIGHTS
_____ MOUNTING SCREWS	_____ DEPLOYMENT KIT
_____ MOUNTING BASE	
_____ SCREWS	
_____ FINISH	
_____ CLARITY	
COMMENTS: _____	

F006 REV 5/2006

Remington®


REG. U.S. PAT. & TM. OFF.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24	SERIAL NO. C6522191
	ORDER NO. 5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.

01



5716 C6522191

UPC



0 47700 25716 7

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6522191
12 Sep 1990

CENTROIDAL DISTANCES

Ø TO	1	.193458
1 TO	2	.458939
1 TO	3	.727562
1 TO	4	.765324
1 TO	5	.795412

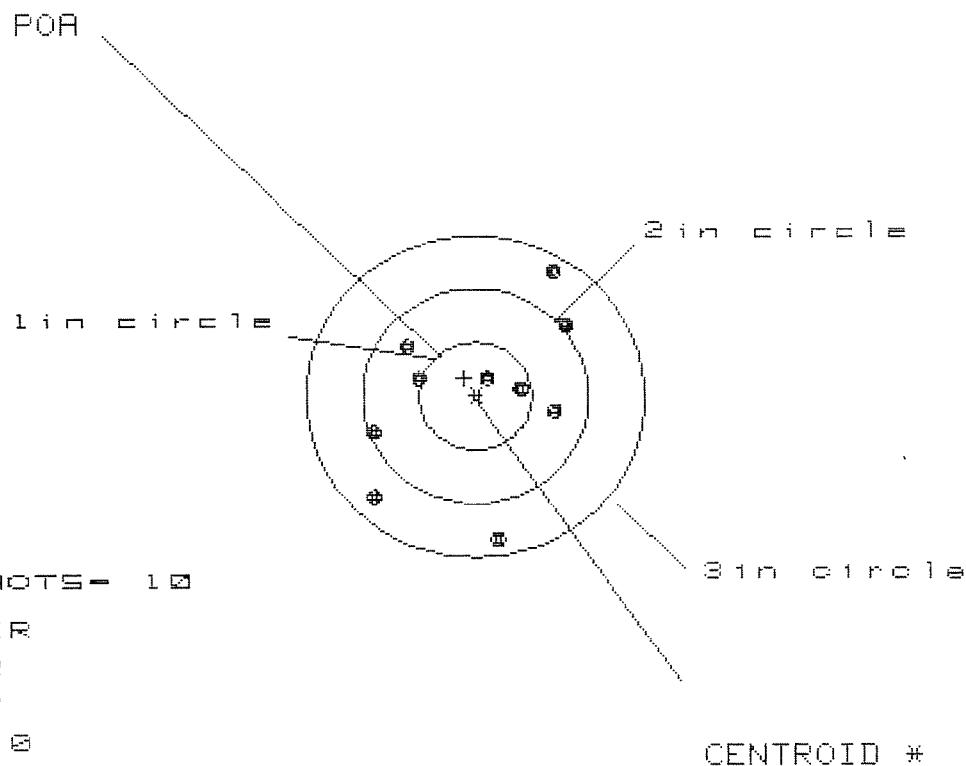
3
271 <----FOR

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.3774
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0554
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .381445
THE AMR FOR THIS RIFLE IS: .7416

12 Sep 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C6522191

CENTERFIRE PATTERNS # 1



OF SHOTS - 10

IN CIR

1 in = 2

2 in = 7

3 in = 10

HS = 1.694

VS = 2.550

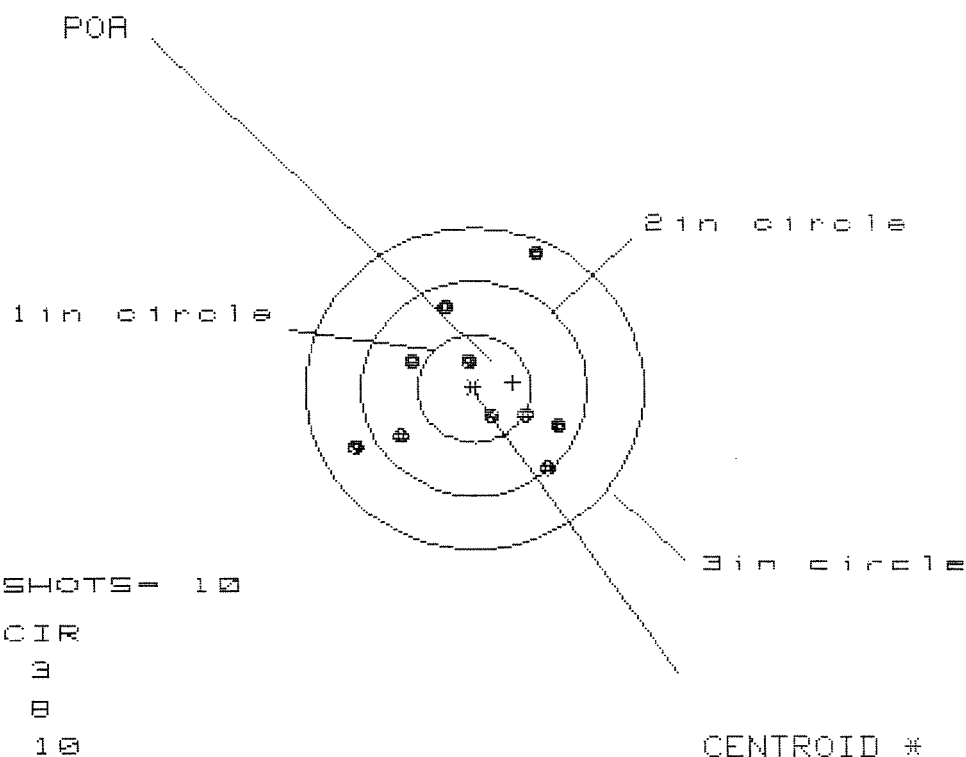
GS = 2.659

PATTERN #	:	1	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.759	.840	.877
MINIMUM X	:	-.935	-.854	-.817
MAXIMUM Y	:	1.185	.762	.608
MINIMUM Y	:	-1.365	-1.233	-.929
CENTROID X	:	.101	.020	-.017
CENTROID Y	:	-.165	-.297	-.143
POA TO CENTROID in.	:	.194	.298	.144
MIN RADIUS	:	.251	.405	.318
MEAN RADIUS	:	.883	.839	.756
MAX RADIUS	:	1.394	1.268	1.220
HORIZONTAL SPREAD	:	1.694	1.694	1.694
VERTICAL SPREAD	:	2.550	1.995	1.537
EXTREME SPREAD	:	2.659	2.267	2.267
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		10	

12 Sep 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8522191

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1in = 3

2in = 8

3in = 10

HS= 1.754

VS= 1.988

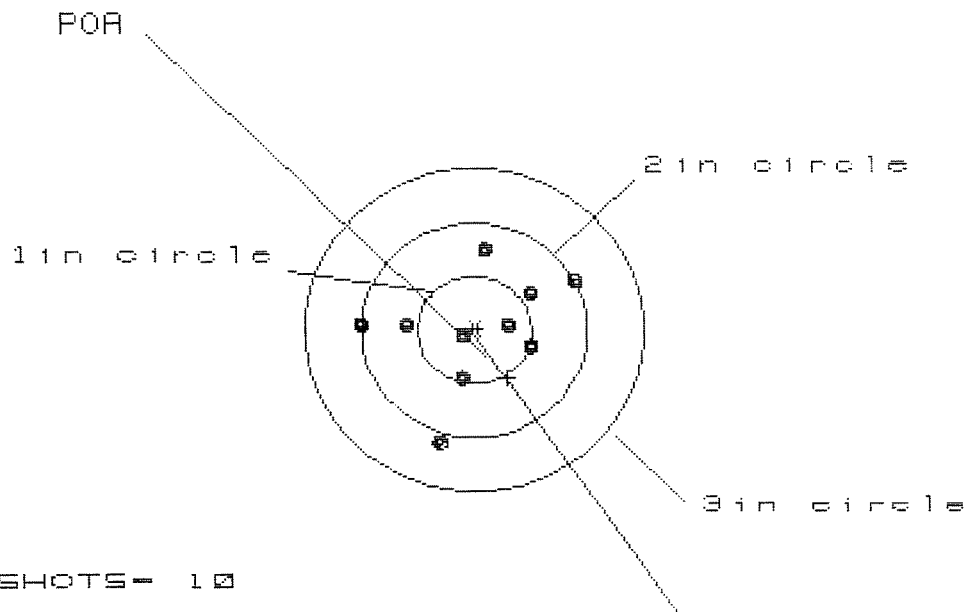
GS= 2.437

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.713	.778	.655
MINIMUM X	:	-1.051	-.986	-.689
MAXIMUM Y	:	1.249	.930	.877
MINIMUM Y	:	-.739	-.600	-.653
CENTROID X	:	-.346	-.411	-.288
CENTROID Y	:	-.061	-.200	-.147
POA TO CENTROID in.	:	.351	.457	.323
MIN RADIUS	:	.254	.279	.218
MEAN RADIUS	:	.767	.696	.626
MAX RADIUS	:	1.380	1.071	.949
HORIZONTAL SPREAD	:	1.764	1.764	1.344
VERTICAL SPREAD	:	1.988	1.530	1.530
EXTREME SPREAD	:	2.437	1.813	1.813
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		10	

12 Sep 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6522191

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 3

2 in = 8

3 in = 10

HS= 1.925

VS= 1.727

GS= 1.979

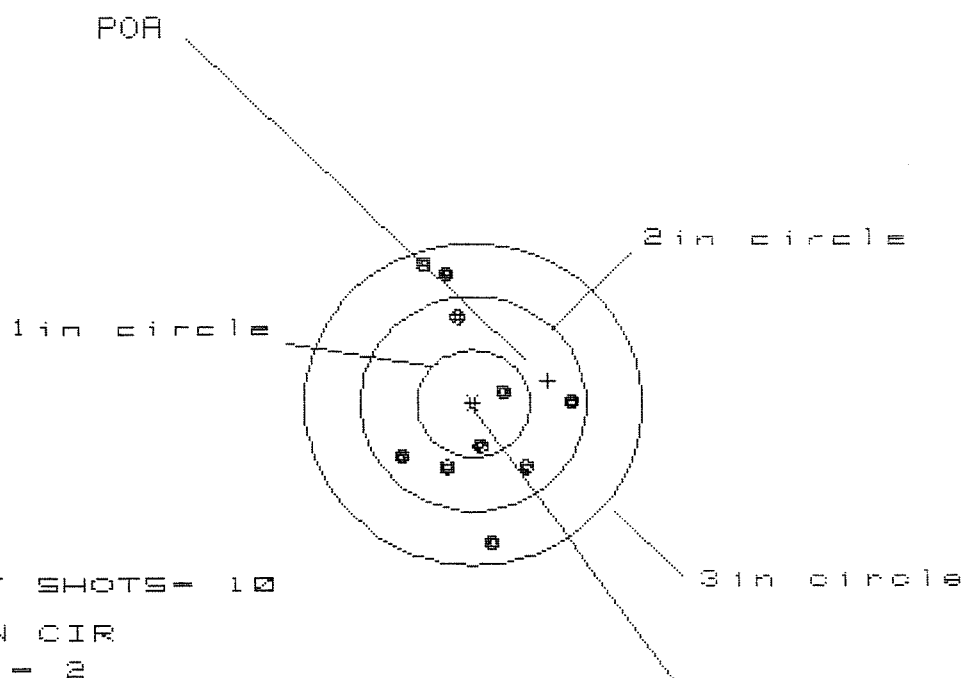
CENTROID *

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.884	.845	.710
MINIMUM X	:	-1.041	-1.080	-.764
MAXIMUM Y	:	.721	.609	.596
MINIMUM Y	:	-1.006	-.519	-.532
CENTROID X	:	-.294	-.255	-.120
CENTROID Y	:	.446	.558	.572
POA TO CENTROID in.	:	.534	.614	.584
MIN RADIUS	:	.111	.218	.136
MEAN RADIUS	:	.637	.589	.507
MAX RADIUS	:	1.064	1.085	.788
HORIZONTAL SPREAD	:	1.925	1.925	1.474
VERTICAL SPREAD	:	1.727	1.128	1.128
EXTREME SPREAD	:	1.979	1.979	1.535
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		10	

12 Sep 1998

FILE:/PATTERNING/CENTERFIRE_PATT/06522191

CENTERFIRE PATTERNS # 4



OF SHOTS= 10

IN CIR

1 in = 2

2 in = 7

3 in = 10

HS= 1.474

VS= 2.593

GS= 2.665

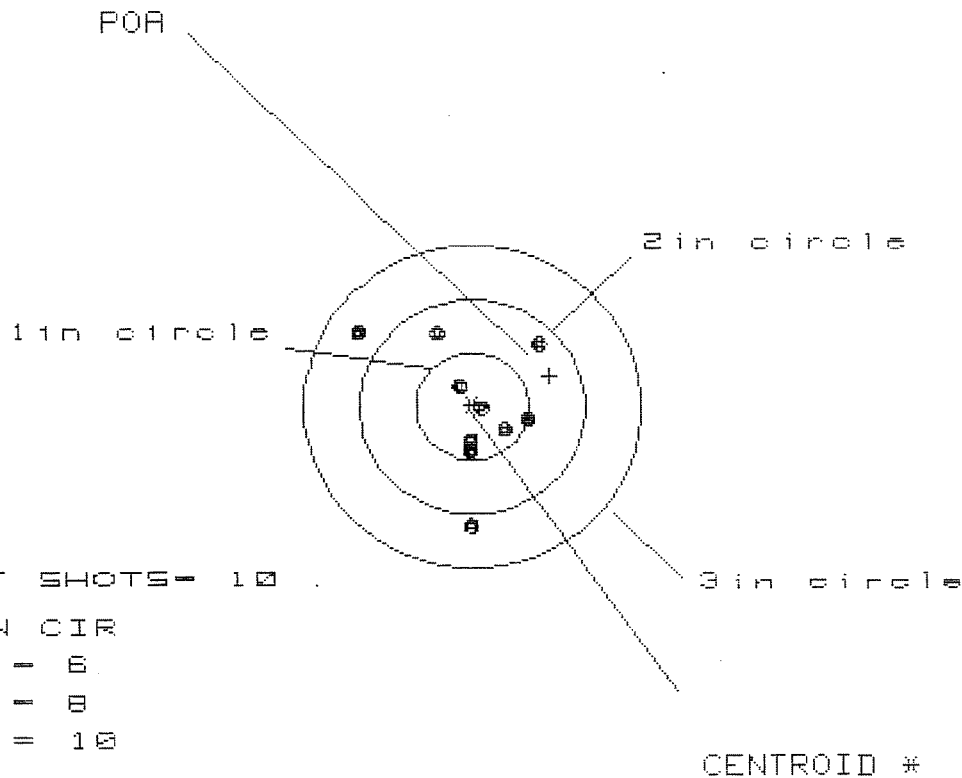
CENTROID *

PATTERN #	4		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.854	.800	.810
MINIMUM X	-.620	-.674	-.664
MAXIMUM Y	1.292	1.395	1.250
MINIMUM Y	-1.300	-1.157	-.601
CENTROID X	-.663	-.609	-.619
CENTROID Y	-.210	-.354	-.210
POA TO CENTROID in.	.696	.705	.653
MIN RADIUS	.238	.266	.199
MEAN RADIUS	.843	.753	.712
MAX RADIUS	1.380	1.431	1.288
HORIZONTAL SPREAD	1.474	1.474	1.474
VERTICAL SPREAD	2.593	2.552	1.851
EXTREME SPREAD	2.665	2.582	1.973
NUMBER IN ONE INCH CIRCLE =		2	
NUMBER IN TWO INCH CIRCLE =		7	
NUMBER IN THREE INCH CIRCLE =		10	

12 Sep 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8522191

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in = 6

2 in = 8

3 in = 10

HS= 1.588

VS= 1.848

GS= 2.091

PATTERN #	5		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.600	.491	.476
MINIMUM X	-.988	-.436	-.451
MAXIMUM Y	.711	.746	.614
MINIMUM Y	-1.137	-1.058	-.500
CENTROID X	-.685	-.576	-.561
CENTROID Y	-.287	-.366	-.234
POA TO CENTROID in.	.743	.682	.608
MIN RADIUS	.069	.074	.140
MEAN RADIUS	.578	.484	.425
MAX RADIUS	1.217	1.064	.762
HORIZONTAL SPREAD	1.588	.927	.927
VERTICAL SPREAD	1.848	1.804	1.114
EXTREME SPREAD	2.091	1.844	1.203
NUMBER IN ONE INCH CIRCLE =		6	
NUMBER IN TWO INCH CIRCLE =		8	
NUMBER IN THREE INCH CIRCLE =		10	

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6522191

DATE 9/8/90

TESTER WB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.35	2.21	2.19	2.00	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.22	2.14	2.00	
PULL #3	2.32	2.20	2.13	2.10	
PULL #4	2.30	2.20	2.14	2.11	
PULL #5	2.28	2.21	2.12	2.12	
TOTAL	11.59	11.04	10.72	10.33	
AVG.	2.32	2.21	2.14	2.066	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.03		
PULL #2	3.11	3.01		
PULL #3	3.11	3.03		
PULL #4	3.13	3.01		
PULL #5	3.07	3.05		
TOTAL	15.53	15.13		
AVG.	3.11	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.07		4.35
PULL #2	4.25	4.06		4.04
PULL #3	4.00	4.26		4.26
PULL #4	4.21	4.20		4.27
PULL #5	4.24	4.11		4.20
TOTAL	20.80	20.70		21.12
AVG.	4.16	4.14		4.22

M-24CONTRACT # DAAA21-87-C-0086GUN SERIAL # *C6522191*

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		<i>8/1/90</i>	<i>KS</i>
600	Proof		<i>8/1/90</i>	<i>KS</i>
607	Check Headspace		<i>8/1/90</i>	<i>KS</i>
610	Dis-assemble Gun		<i>8/1/90</i>	<i>KS</i>
612	Magnaflux Barrel Action		<i>8/6/90</i>	<i>KR</i>
	Magnaflux Bolt		<i>8/6/90</i>	<i>KR.</i>
615	Rollmark Caliber		<i>8/6/90</i>	<i>JS.</i>
617	Drill and Tap Sight Holes		<i>8/10/90</i>	<i>KB</i>
618	Polish Barrel <i>RB</i>		<i>8/14/90</i>	<i>WB</i>
620	Apply Coatings (Barrel Action)		<i>8-22-90</i>	<i>TJA</i>
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		<i>9/8/90</i>	<i>WB</i>

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op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	4	4			9/8/90	WB
	G) Safety Off Force	2	2	2			9/8/90	WB
	H) Trigger Pull Test & Retainability						9/8/90	WB
	I) Firing Pin Indent	.023	.023	.023			9/8/90	WB
	J) Assemble Stock						9/9/90	KS
	K) Assemble Swivel Studs						9/9/90	KS
	L) Attach Front and Rear Sight Assemblies						9/9/90	KS
	M) Iron Sight Alignment						9/9/90	KS
	N) Detach Front & Rear Sights & place in numbered container						9/9/90	KS
	O) Attach Scope to Rifle						9/9/90	KS
	P) Detach & Attach Scope 20 Times						9/9/90	KS
640	Gallery Target & Test						9-12-90	DH
	A) Time						9-12-90	DH
	B) Malfunctions						9-12-90	DH
	C) Pierced Primers						9-12-90	DH
	D) Optical Clarity of Scope						9-12-90	DH
645	Inspect for Live Ammo						9-12-90	DH
655	Final Inspection							
	A) Headspace						9/15/90	JD
	B) Trigger Pull	2.00	2.00	2.10	2.11	2.12	9-14-90	AL
	C) Function						9/15/90	JD
660	Pack						9/19/90	NF