

C6523340

MODEL 700TM M24

Model **SMS**TM

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.



GFM

CONTRACT # DAAA21-87-C-0086

Repair

GUN SERIAL # C6523340

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		2/22/93	aw
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		2/22/93	aw
	C) Inspect Ejector Hole for Chamfer		2/22/93	aw
	D) Oil Firing Pin Ass'y		2/22/93	aw
	E) Adjust Trigger Pull to Min Setting and Stake		2/22/93	aw

op. #	BARBER - M24 0006356	READINGS					DATE	INIT
	OP. NAME							
625 cont.	F) Safety On Force	5	5	5			2/22/93	RW
	G) Safety Off Force	2.5	2.5	2.5			2/22/93	RW
	H) Trigger Pull Test & Retainability						2/22/93	RW
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle						2/22/93	RW
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test						2/26/93	RW
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo						2/26/93	RW
655	Final Inspection							
	A) Headspace						3/4/93	RW
	B) Trigger Pull	2.21	2.22	2.23	2.24	2.27	3/4/93	RW
	C) Function						3/4/93	RW
660	Pack							

New Trigger ASSY.

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6523340

DATE 2/22/93

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.56	2.27	2.29	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.56	2.25	
PULL #3	2.34	2.63	2.33	
PULL #4	2.62	2.62	2.30	
PULL #5	2.34	2.54	2.25	
TOTAL	12.17	12.62	11.42	
AVG.	2.43	2.52	2.28	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.25	3.13	
PULL #2	3.13	3.17	
PULL #3	3.24	3.24	
PULL #4	3.14	3.21	
PULL #5	3.26	3.14	
TOTAL	16.02	15.89	
AVG.	3.20	3.18	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.14		4.35
PULL #2	4.20	4.07		4.22
PULL #3	4.18	4.29		4.18
PULL #4	4.22	4.31		4.30
PULL #5	4.21	4.22		4.27
TOTAL	20.92	21.03		21.32
AVG.	4.18	4.21		4.26

Remington[®] **DUPONT**
REG. U.S. PAT. & TM. OFF.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm

MODEL 700TM M24

SERIAL NO. C6520340

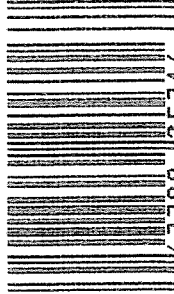
ORDER NO. 5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5716 C6520340

UPC



0 47700 25716 7

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C 6523340

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		10/2/90	KL
600	Proof		10/2/90	KL
607	Check Headspace		10/2/90	KL
610	Dis-assemble Gun		10/2/90	KL
612	Magnaflux Barrel Action		10/5/90	KR
	Magnaflux Bolt		10/5/90	KR
615	Rollmark Caliber		10/5/90	SL
617	Drill and Tap Sight Holes		10/8/90	LB
618	Polish Barrel <i>LB</i>		10/9/90	WB
620	Apply Coatings (Barrel Action)		10/20/90	KL
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		10/21/90	WB
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		10/21/90	WB
	C) Inspect Ejector Hole for Chamfer		10/24/90	WB
	D) Oil Firing Pin Ass'y		10/24/90	WB
	E) Adjust Trigger Pull to Min Setting and Stake		10/25/90	KL

op. #	OP. NAME	READINGS			DATE	INIT		
625 cont.	F) Safety On Force	5	5	5	10/26/90	WB		
	G) Safety Off Force	3	3	3	10/26/90	WB		
	H) Trigger Pull Test & Retainability				10/26/90	KL		
	I) Firing Pin Indent	.0205	.021	.021	10/26/90	WB		
	J) Assemble Stock				10/26/90	KL		
	K) Assemble Swivel Studs				3/10/90	228		
	L) Attach Front and Rear Sight Assemblies				10/26/90	KL		
	M) Iron Sight Alignment				10/26/90	KL		
	N) Detach Front & Rear Sights & place in numbered container				10/26/90	KL		
	O) Attach Scope to Rifle				10/26/90	KL		
P) Detach & Attach Scope 20 Times				10/26/90	KL			
640	Gallery Target & Test				10/27/90	NF		
	A) Time				"	NF		
	B) Malfunctions				"	NF		
	C) Pierced Primers				"	NF		
	D) Optical Clarity of Scope				"	NF		
645	Inspect for Live Ammo				10/27/90	NF		
655	Final Inspection							
	A) Headspace				3/10/90	228		
	B) Trigger Pull	229	224	222	220	227	3/10/90	228
	C) Function						3/10/90	228
660	Pack						12-17-90	D/H

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6523340DATE 10-25-90TESTER DH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.54	2.54	229	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.60	2.43	2.55	224	
PULL #3	2.60	2.43	2.36	223	
PULL #4	2.54	2.44	2.21	220	
PULL #5	2.46	2.46	2.54	227	
TOTAL	12.81	12.30	12.2		
AVG.	2.56	2.46	2.44		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.76	3.00		
PULL #2	3.17	3.14		
PULL #3	3.20	3.15		
PULL #4	3.16	3.16		
PULL #5	3.13	3.30		
TOTAL	15.82	15.75		
AVG.	3.16	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.28	4.36		4.46
PULL #2	4.33	4.40		4.40
PULL #3	4.18	4.32		4.37
PULL #4	4.21	4.41		4.31
PULL #5	4.26	4.40		4.50
TOTAL	21.26	21.89		22.04
AVG.	4.25	4.37		4.408

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06523340
27 Oct 1990

CENTROIDAL DISTANCES

0 TO	1	.186325
1 TO	2	.354193
1 TO	3	.229706
1 TO	4	.108849
1 TO	5	.355985

35 - <---POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0182
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0222
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0287868
THE ANR FOR THIS RIFLE IS: .8448

27 Oct 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8523340

CENTERFIRE PATTERNS

1

POA

1in circle

2in circle

3in circle

OF SHOTS- 10

IN CIR

1in = 3

2in = 7

3in = 8

HS= 2.534

VS= 2.604

GS= 2.840

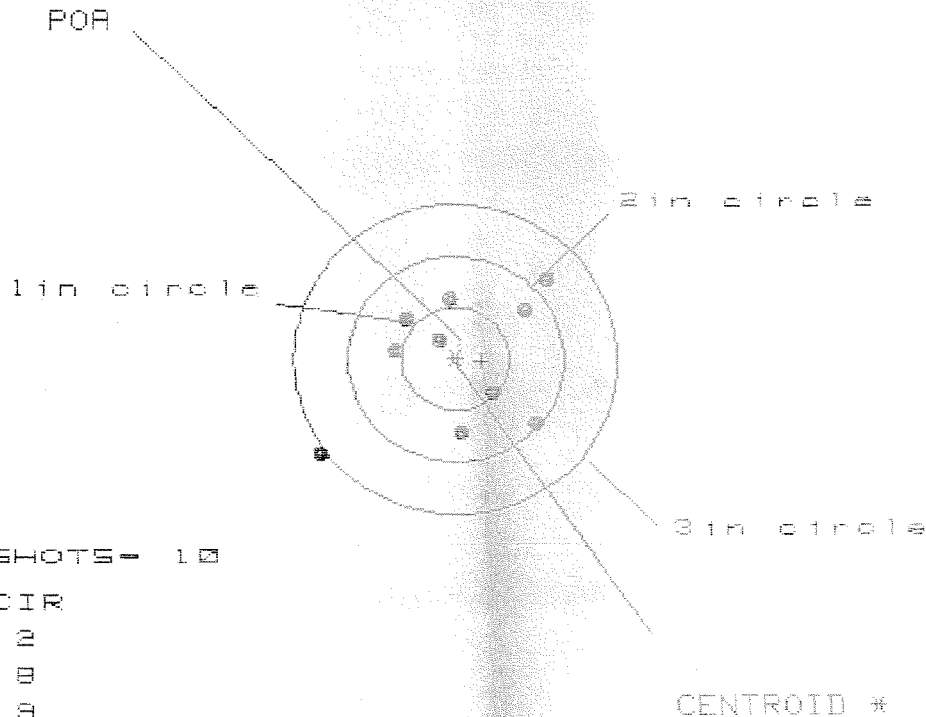
CENTROID *

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.087	1.115	.693
MINIMUM X	-1.447	-1.419	-1.280
MAXIMUM Y	.905	.717	.552
MINIMUM Y	-1.699	-1.320	-.504
CENTROID X	.074	.047	-.092
CENTROID Y	.171	.359	.524
POA TO CENTROID in.	.186	.362	.532
MIN RADIUS	.126	.245	.113
MEAN RADIUS	.868	.724	.567
MAX RADIUS	1.717	1.728	1.296
HORIZONTAL SPREAD	2.534	2.534	1.973
VERTICAL SPREAD	2.604	2.037	1.056
EXTREME SPREAD	2.840	2.840	1.996
NUMBER IN ONE INCH CIRCLE =	3		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	8		

27 Oct 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6523340

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1in = 2

2in = 8

3in = 9

HS= 2.131

VS= 1.755

GS= 2.761

CENTROID *

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.846	.703	.670
MINIMUM X	:	-1.285	-.725	-.637
MAXIMUM Y	:	.795	.688	.546
MINIMUM Y	:	-.960	-.785	-.699
CENTROID X	:	-.243	-.100	-.188
CENTROID Y	:	.013	.120	.034
POA TO CENTROID in.	:	.243	.156	.191
MIN RADIUS	:	.262	.307	.281
MEAN RADIUS	:	.772	.673	.621
MAX RADIUS	:	1.604	.984	.950
HORIZONTAL SPREAD	:	2.131	1.428	1.307
VERTICAL SPREAD	:	1.755	1.473	1.245
EXTREME SPREAD	:	2.761	1.680	1.596
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	

27 Oct 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C8523340

CENTERFIRE PATTERNS

3

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS- 10

IN CIR

1in = 3

2in = 8

3in = 9

HS= 2.408

VS= 1.942

GS= 2.487

PATTERN #	:	3	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.503	1.046	.981
MINIMUM X	:	-.905	-.738	-.803
MAXIMUM Y	:	.923	.892	.761
MINIMUM Y	:	-1.019	-1.058	-.720
CENTROID X	:	.133	-.034	.031
CENTROID Y	:	-.051	-.020	.111
POA TO CENTROID in.	:	.143	.039	.115
MIN RADIUS	:	.374	.321	.262
MEAN RADIUS	:	.803	.693	.620
MAX RADIUS	:	1.529	1.172	1.022
HORIZONTAL SPREAD	:	2.408	1.784	1.784
VERTICAL SPREAD	:	1.942	1.942	1.481
EXTREME SPREAD	:	2.487	2.145	1.843
NUMBER IN ONE INCH CIRCLE	=	3	3	3
NUMBER IN TWO INCH CIRCLE	=	8	8	8
NUMBER IN THREE INCH CIRCLE	=	9	9	9

27 Oct 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6523340

CENTERFIRE PATTERNS

4

POA

1in circle

2in circle

3in circle

CENTROID #

OF SHOTS= 10

IN CIR

1in = 2

2in = 7

3in = 8

HS= 1.797

VS= 2.635

GS= 2.649

PATTERN #	4	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.887	.785	.693
MINIMUM X	-.910	-.886	-.979
MAXIMUM Y	1.363	.685	.545
MINIMUM Y	-1.272	-1.120	-.673
CENTROID X	.112	.214	.386
CENTROID Y	.069	-.083	.057
POA TO CENTROID in.	.132	.229	.312
MIN RADIUS	.237	.101	.116
MEAN RADIUS	.865	.740	.635
MAX RADIUS	1.639	1.345	1.066
HORIZONTAL SPREAD	1.797	1.671	1.671
VERTICAL SPREAD	2.635	1.805	1.218
EXTREME SPREAD	2.649	2.366	1.931
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	9		

27 Oct 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6523340

CENTERFIRE PATTERNS # 5

POB

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS = 10

IN CIR

1in = 1

2in = 6

3in = 10

HS = 2.123

VS = 1.938

GS = 2.383

PATTERN #	5
SHOTS (BEST OF)	10
MAXIMUM X	1.357
MINIMUM X	-0.766
MAXIMUM Y	1.006
MINIMUM Y	-0.932
CENTROID X	-0.167
CENTROID Y	-0.091
POB TO CENTROID in.	0.190
MIN RADIUS	0.432
MEAN RADIUS	0.916
MAX RADIUS	1.368
HORIZONTAL SPREAD	2.123
VERTICAL SPREAD	1.938
EXTREME SPREAD	2.383
NUMBER IN ONE INCH CIRCLE =	1
NUMBER IN TWO INCH CIRCLE =	6
NUMBER IN THREE INCH CIRCLE =	10

AUTHORITY FOR SHIPMENT OF GOVERNMENT PROPERTY- FUND CITATION AND SHIPPING DATA		Date	Sta. Op. Account
SECTION I			
TO:		THRU: Transportation Div DIO AFZA-DI-TM-MM	FROM: HSC 3rd BN 3rd SFG(A) FT. BRAGG NC, 28307 WHONDO
Request action be taken as indicated below and funds be cited for the shipment of Government Property.			
Ship TO: REMINGTON ARMS Co., Inc. ATTN: Custom Shop (FRED MARTIN) 14 HOFFLER AVE. ILION, NY 13357			
Milstrip Priority (if applicable)		Pick Up Date	
Property Located at		Phone No SGT. ROOFE <i>or. Sg Blum</i> 432-5206/3495	
Packages		Description of Articles	
No.	Kind	Dimensions of each piece	Cube Weight
1.	BX	NSN= 1005-01-240-2136 RIFLE 7.62mm SNIPER M24 30ea SERIAL NUMBER: C6522215; C6523329; C6523340; C6523361; C6523368; C6523372; C6523378; C6523388; C6523399; C6523412; C6523413; C6523414; C6523435; C6587595; C6587637; C6587640; C6587643; C6587645; C6587664; C6587678; C6587683; C6587685; C6587686; C6587747; C6587753; C6594519; C6594525; C6594550; C6594561; C6594576	12.1 LBS
2.		NSN=1005-01-260-2647 DEPLOYMENT KIT W/CASE 8-1/2"x7" x3-1/4 30ea	3.5 LBS
3.		NSN=1005-01-260-2666 30ea DAY OPTIC SIGHT W/CASE (including metallic (iron) sights) 18"x7"x4-3/4"	4.5 LBS
GROSS WEIGHT:			
Authority for Shipment			
TURN-IN UNSERVICEABLE			
Requested By: (Name, Grade and Title)		Signature	
EDWARD J. McHALE, CPT, SF, COMMANDING		<i>[Signature]</i>	
SECTION II - ESTIMATED FUNDING			
Date		Estimated Cost	
13 Jan 93		991.12	
Name, Grade and Title		Signature	
<i>Ft. Clin Aust</i>		<i>[Signature]</i>	
SECTION III - FISCAL - ACTION			
Date	Approved For	Accounting Classification	
		5017 E20173.0000 2217 50000 3500017830E 5000	
Approved By:		Signature	
FOR: C.R. Broadhurst, COL, GS, DCSM		<i>[Signature]</i>	

FB Form 1493

1 Dec 79 (AFZA-DI-T)

Edition of 1 May 76 is obsolete and will not be used.

RECEIVING AND ESTIMATING REPORT

BARBER M24 0006370

COMMENTS

ORDER

R 93-02445

INITIAL FPS	CUSTOMER ORDER NO.	WOG 1 OF 30 W/10X SCOPE & DEPLOYMENT KIT M24			
DATE RECEIVED 01/25/93	DATE OPENED 01/25/93	DATE CODE EK 10-90	SERIAL NUMBER C6523340	NEW SERIAL NUMBER	MODEL AND GRADE 700 7-62 NATO
ACCESSORIES W/STUDS	W/SWIVELS	SCOPE BASE	SOFT CASE		

FROM:

MCHALE, EDWARD J CPT;SF
HSC 3RD BN 3RD SFG (A)
FT BRAGG NC 28307

SHIP TO:

MCHALE, EDWARD J CPT;SF
HSC 3RD BN 3RD SFG (A)
FT BRAGG NC 28307

CUST NO: 073985 C.O.D L

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐ CLEAN/TEST	PROM. DATE	ESTIMATED	VIA UPS
GUN CONDITION ☐ NEW ☐ LIGHTLY WORN ☐ WORN ☐ VERY WORN ☐ UNREPAIRABLE ☐ MARRED					REPAIR CHARGE EXCISE TAX INSURANCE UPS PARCEL POST TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	D1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

Rust on Gun

PARTS	COMMENTS
Follower Spring - 15677 Trigger Assy - 96024	Re zinc phosphate Scope Rings + Swivels & Swivel Studs Re powder Coat Barrel Assy - 96001
REPAIRMAN RW	PROOF
GALLERY TESTER RW	DATE
CLEAN	TEST ✓
DATE	DATE 2/26/93
TARGET	PATTERN
DATE	DATE

OFFICE COPY

RD6925 REV. 1/92

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0006370 06409

AUTHORITY FOR SHIPMENT OF GOVERNMENT PROPERTY - FUND CITATION AND SHIPPING DATA		Date	Sta. Op. Account
SECTION I			
TO:	THRU: Transportation Div DIO AFZA-DI-TM-MM	FROM: HSC 3rd BN 3rd SFG(A) FT. BRAGG NC, 28307 WHONDO	
Request action be taken as indicated below and funds be cited for the shipment of Government Property.			
Ship TO: REMINGTON ARMS Co., Inc. ATTN: Custom Shop (FRED MARTIN) 14 HOEFFLER AVE. ILION, NY 13357			
Milstrip Priority (if applicable)		Pick Up Date	
Property Located at		Phone No SGT. ROOFE <i>Dr. SF Blum</i> 432-5206/3495	
Packages		Description of Articles	
No.	Kind	Dimensions of each piece	Cube Weight
1.	BX	NSN= 1005-01-240-2136 RIFLE 7.62mm SNIPER M24 30ea SERIAL NUMBER: C6522215; C6523329; C6523340; C6523361; C6523368; C6523372; C6523378; C6523388; C6523399; C6523412; C6523413; C6523414; C6523435; C6587595; C6587637; C6587640; C6587643; C6587645; C6587664; C6587678; C6587683; C6587685; C6587686; C6587747; C6587753; C6594519; C6594525; C6594550; C6594561; C6594576	12.1 LBS.
2.		NSN=1005-01-260-2647 DEPLOYMENT KIT W/CASE 8-1/2"x7" x3-1/4 30ea	3.5 LBS
3.		NSN=1005-01-260-2666 30ea DAY OPTIC SIGHT W/CASE (including metallic (iron) sights) 18"x7"x4-3/4"	4.5 LBS
GROSS WEIGHT:			
Authority for Shipment			
TURN-IN UNSERVICEABLE			
Requested By: (Name, Grade and Title) EDWARD J. McHALE, CPT, SF, COMMANDING		Signature <i>[Signature]</i>	
SECTION II - ESTIMATED FUNDING NG			
Date 13 Jan 93		Estimated Cost 991.12	
Name, Grade and Title <i>Ftpt Chm Cont</i>		Signature <i>[Signature]</i>	
SECTION III - FISCAL - ACTION			
Date	Approved For	Accounting Classification 973100.5601 0 50 5017 E20173.0000 2217 50000 35CA01789301 CE 500 S31001 AIC: C405 ON: 0178	
Approved By: FCR: C.R. Broadhurst, COL, GS, DSRM		Signature <i>[Signature]</i>	

FB Form 1493

1 Dec 79 (AFZA-DI-T)

Edition of 1 May 76 is obsolete and will not be used.

BARBER - M24 9806372

COMMENTS

ORDER
R 96-21858

INITIAL CUSTOMER ORDER NO.

JJM

W/LEUPOLD 10X SCOPE

Scope # 90-0491

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

10/03/96

10/03/96

EK 10-90

C6523440

700

7.62

NATO

ACCESSORIES

W/STUDS

W/SWIVELS

SCOPE BASE

FROM:

SHIP TO:

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTON

AL 36201

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTON

AL 36201

CUST NO: 150939 C.O.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

E1

F1

BOLT ASSY.

B3

E2

F2

BARREL ASSY.

B4

D1

E3

F3

REC. ASSY.

B5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

PARTS

COMMENTS

✓ Trigger Assy - 96024

Scope Sent Back To Factory
to be Check

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 6/95

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0006372 006411

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6523440DATE 4-14-97TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.72	2.69	2.72		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.69	2.58	2.74		
PULL #3	2.62	2.56	2.74		
PULL #4	2.65	2.65	2.74		
PULL #5	2.64	2.66	2.75		
TOTAL	13.32	13.14			
AVG.	2.66	2.63			

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.01		
PULL #2	3.05	3.08		
PULL #3	3.12	3.04		
PULL #4	2.98	3.10		
PULL #5	3.13	3.13		
TOTAL	15.36	15.36		
AVG.	3.07	3.07		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.23		4.07
PULL #2	4.27	4.22		4.01
PULL #3	4.21	4.15		3.88
PULL #4	4.21	4.19		3.96
PULL #5	4.21	4.24		4.04
TOTAL	21.04	21.03		19.96
AVG.	4.21	4.21		3.99

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. C6523440

LOG IN DATE: / /		DATE	INIT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN		
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF		
605	CHECK HEADSPACE		
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST	2.83	2.87 2.88 2.88 2.90
C	SAFETY ON FORCE	4	4 4
D	SAFETY OFF FORCE	3	2.5 2.5
E	FIRING PIN INDENT		
640	TARGET		
655	FINAL INSPECT	6/18/99	RW
660	PACK		
QAR INSPECTION		SHIP DATE	

Final Inspection

Sn: C6523440 DATE REC'D: 10/3/96 DATE RET'D:

Auditor: RW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☒ Scope☒ Scope Rings☒ Mounting Screws☒ Mounting Base☒ SCREWS☒ FINISH☒ LOOSENESS☒ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☒ Scope Case☒ IRON SIGHTS☒ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments: _____